

# CARRIAGE SADDLE ASSEMBLY NO. 5900-85

**IMPORTANT:**  
PARTS IN RED ONLY FOR  
LATHES WITH TAPER ATTACHMENTS

## 5900-106 CROSS SLIDE SCREW ASSEMBLY

Consists of:

- 5900-88 CROSS SLIDE ASSEMBLY
- 5900-34 FEED SCREW ASSEMBLY
- 5900-53 HANDWHEEL ASSEMBLY
- 702-098 SLEEVE
- 537-089 NUT
- 233-013 DIAL
- 044-036 BEARING
- 696-145 SCREW
- M6-226 SHOT
- Q-554 PLUG
- W30 OILER
- #3 WOODRUFF KEY
- 1/2-20 ESNA NUT
- #8-32 x 1/4 SOC. SET SCREW
- 044-028 BEARING PLATE (2)

W30-16 OILER

#8-32 x 5/8 SELF TAPPING SCREW (2 req'd.)

DL-433 WIPER CLIP (2 req'd.)

DL-434 WIPER (2 req'd.)

720-003 CROSS SLIDE SHIELD

DL-341 CARRIAGE LOCK BOLT

#8-32 x 3/8 SELF TAPPING SCREW

#8-32 x 5/8 SELF TAPPING SCREW (2 req'd.)

3/8-16 x 1" SOC. CAP SCREW (4 req'd.)

DB4-35 OILER (4 req'd.)

#10 WASHER

1/4 x 1 1/8 DOWEL PIN (2 req'd.)

128-007 WIPER CLIP (2 req'd.)

938-004 WIPER (2 req'd.)

5900-88 CROSS SLIDE SCREW & GEAR ASSEMBLY

708-006 SEAL

#3 WOODRUFF KEY

PARTS IN RED ONLY FOR LATHES WITH TAPER ATTACHMENTS

719-004 CARRIAGE

711-053 SHIM (4 req'd.) (.003)

711-051 SHIM (4 req'd.) (.003)

711-050 SHIM (4 req'd.) (.002)

5/16-18 x 5/8 SOC. CAP SCREW (2 req'd.)

5900-34 CROSS FEED SCREW BEARING ASSEMBLY

7114-10 SCREW ASSEMBLY

126-045 CARRIAGE CLAMP

7114-11 CROSS SLIDE SCREW ASSEMBLY FOR LATHES BELOW 500400 ORDER PARTS 241-115 GEAR 696-113 SCREW

711-052 SHIM (4 req'd.) (.002)

556-131 HOLD DOWN PLATE (2 req'd.)

392-002 HOLD DOWN (2 req'd.)

#8-32 x 1/4 SOC. SET SCREW (Flat Pt.)

696-145 CROSS SLIDE DIAL SCREW

Q-554 PLUG

044-036 BEARING

M6-226 LEAD SHOT

537-089 RETAINER NUT

233-013 MICRO FEED DIAL

044-028 THRUST BEARING

5/16-18 x 1 1/4 SOC. CAP SCREW (2 req'd.)

5/16-18 x 1" SOC. CAP SCREW (4 req'd.)

3/16 x 1 1/4 ROLL PIN (2 req'd.)

1/2-20 ESNA NUT (Type TE) (Light)

5900-53 CROSS SLIDE HAND WHEEL ASSEMBLY

702-098 TAKE-UP SLEEVE

**IMPORTANT**  
THE PARTS ILLUSTRATED ON THIS PAGE ARE FOR LATHES SERIAL NUMBERS FROM 502100 TO \_\_\_\_\_