

CHAMFER OR RADIUS TO SUIT PERSONAL PREFERENCE DRILL AND TAP FOR DOG POINT SET SCREWS, 1/4-20, 2 PLACES 90° APART TO MATCH DRAW TUBE 0.7500 0.27 -0.75 5.88 4.85 1.31 2.35 2.88

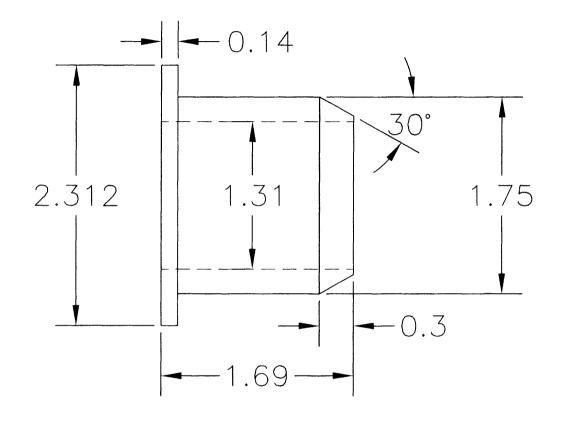
HANDWHEEL

MAKE FROM SUITABLE ALUMINUM ALLOY

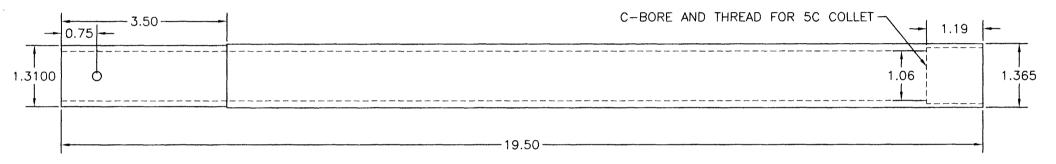
BORE 1.31 DIMENSION FOR A SNUG FIT ON DRAW TUBE

2.13 ---

0.63 -



CENTERING CONE STEEL, UNKNOWN ALLOY. HONE BORE FOR A VERY CLOSE RUNNING FIT ON L/H END OF DRAW TUBE



STEEL TUBE Ø1.365 O.D. x Ø1.06 I.D. x 19.5 INCHES LONG THE L/H END IS REDUCED TO Ø1.310 FOR 3.5 INCHES AND HAS TWO  $\frac{3}{16}$  DRILL STARTS (ABOUT .12 DEEP) 90° APART .75 FROM THE END TO MATCH THE HANDWHEEL SET SCREWS C-BORE AND THREAD THE R/H END TO MATCH 5C COLLETS