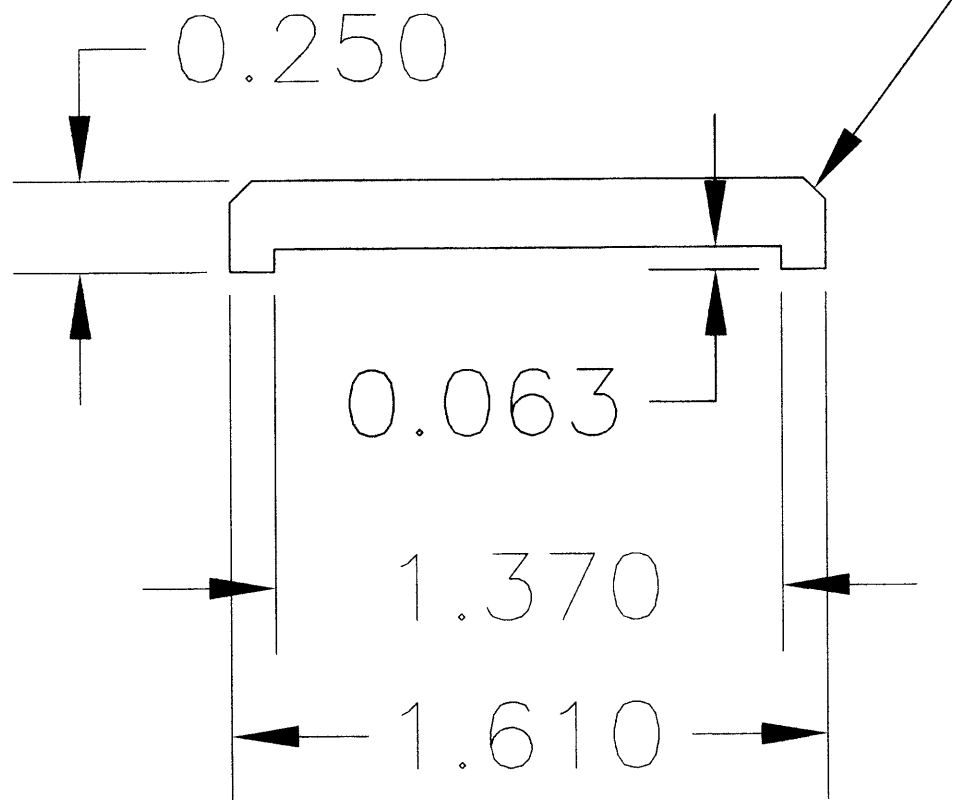


CHAMFER  $.06 \times 45^\circ$



CLAUSING 5900 SERIES LATHE  
TAILSTOCK RAM KEY  
MAKE FROM .187 THICK STEEL