

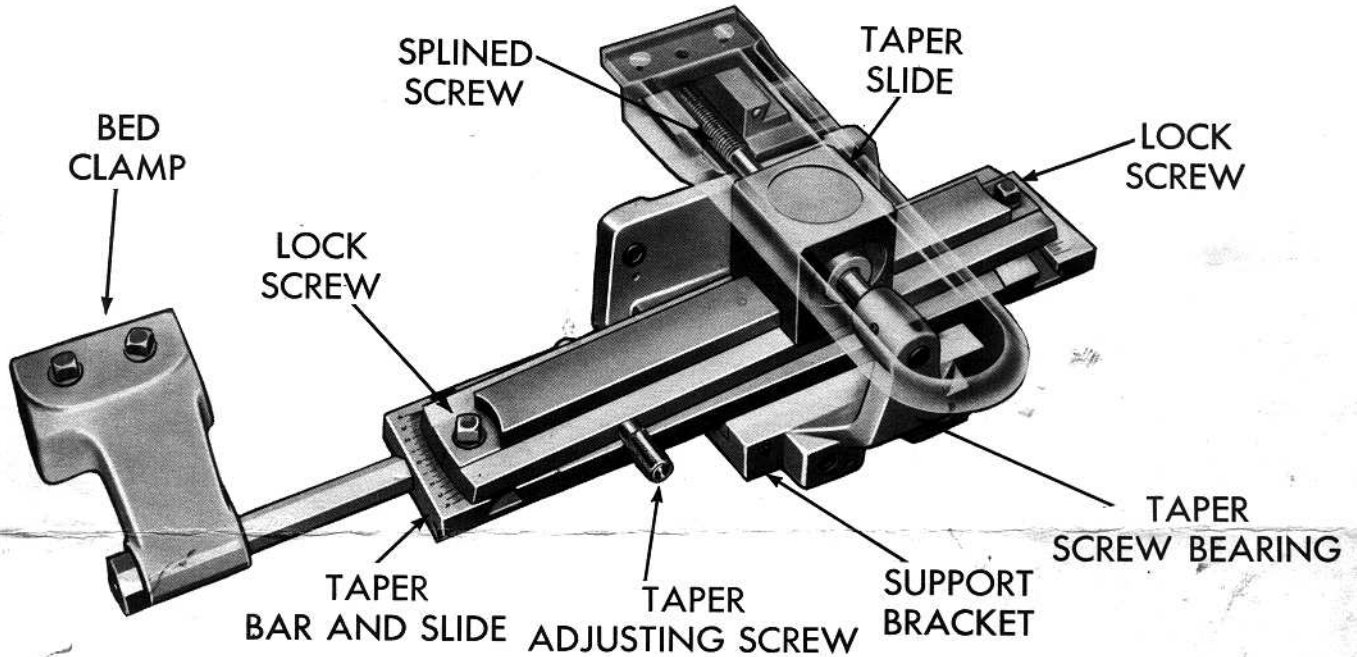
INSTRUCTIONS and PARTS



DIVISION, ATLAS PRESS CO.
KALAMAZOO, MICHIGAN

NO. 7114
TELESCOPIC TAPER
ATTACHMENT

for
5900 SERIES CLAUSING 12" LATHES
JUNE 1963 FILE NO. 7114-1



INSTALLATION

1. Remove taper attachment and bag of mounting bolts from box.
2. Use a grease solvent to remove rust-proof coating from unpainted surfaces of taper attachment.

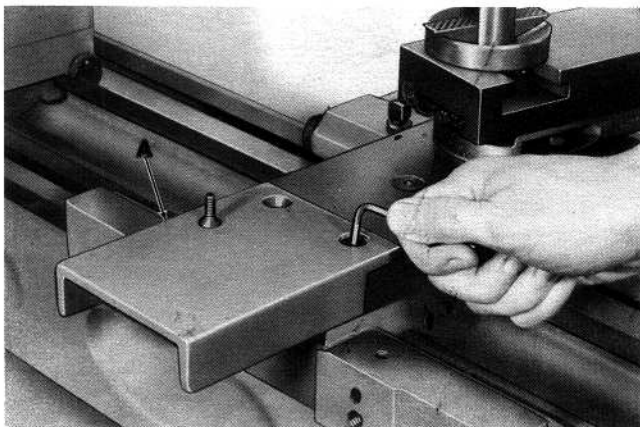


Figure 1

3. Remove chip guard (A, fig. 1) from cross slide.

4. Remove the two soc. cap screws from cross slide screw bracket, and pull out assembly.

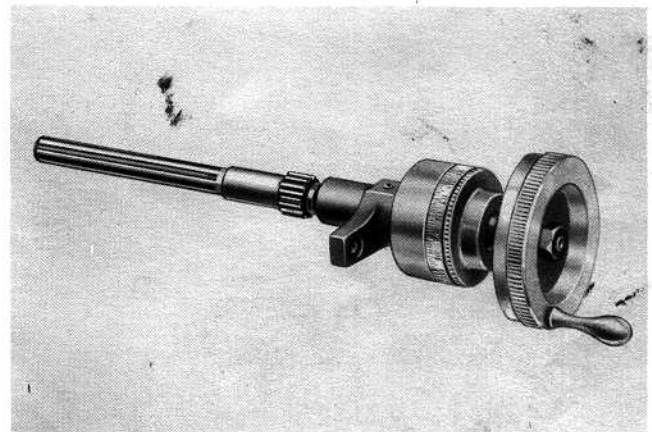


Figure 2

5. Take the cross slide screw assembly apart. Re-assemble the parts on cross slide screw furnished with taper attachment -- refer to figure 2.
6. Slide taper bar off support bracket.