

Figure 3

7. Mount support bracket (A, fig. 3) to rear of carriage with screws (B) furnished. Do not tighten the screws.

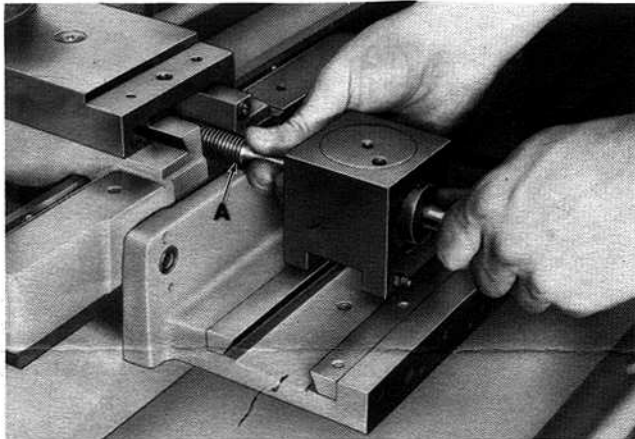


Figure 4

8. Carefully turn splined screw (A, fig. 4) counter-clockwise about 2" on cross feed nut.

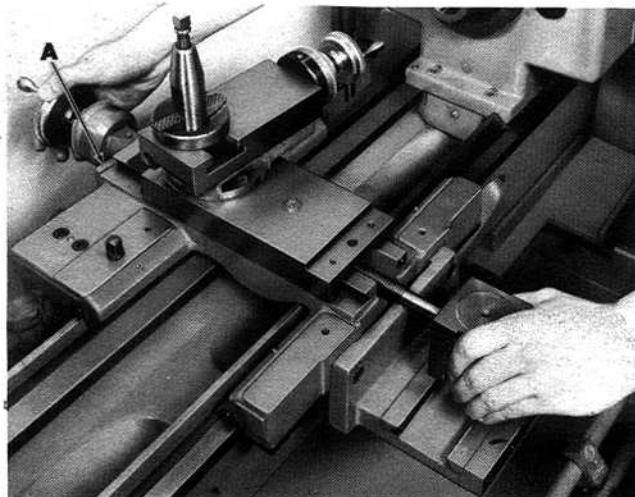


Figure 5

9. Slide the new cross slide screw assembly (A, fig. 5) into carriage and turn clockwise so the splines mesh with those in the splined screw. When the splines mesh, push the assembly all the way in and mount bracket to carriage with two soc. cap screws.

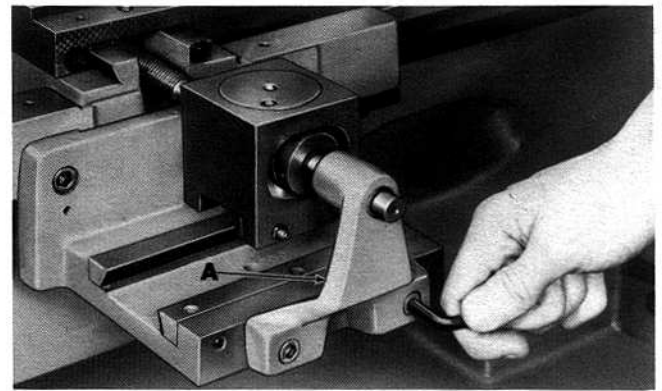


Figure 6

10. Slide taper screw bearing support (A, fig. 6) onto splined screw, and bolt loosely to support bracket.

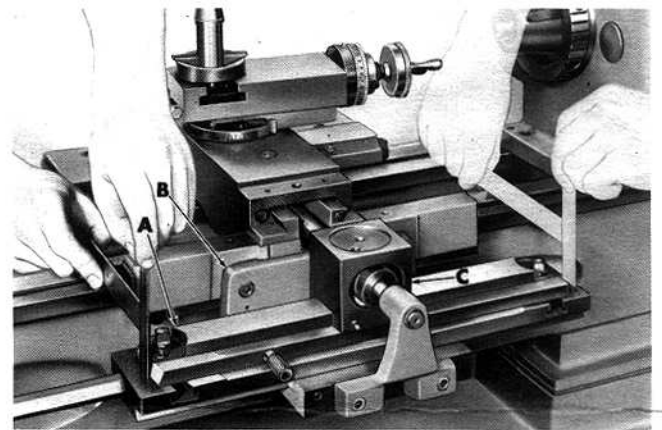


Figure 7

11. Slide taper bar (A, fig. 7) on support bracket (B) and into taper slide (C).
12. Check taper bar to make sure it is parallel with top of bed ways -- place a straight edge across bed ways, and measure the distance between straight edge and top surface of bar. Reading should be identical at both ends. If not, adjust the support bracket (B) until readings are identical; then tighten screws securely.

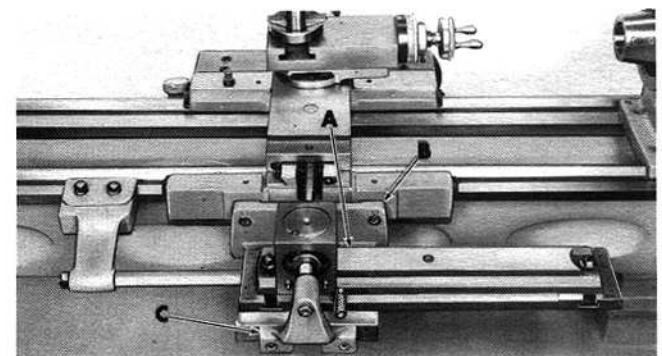


Figure 8

13. Make sure spline screw is properly aligned. Slide taper bar (A) to extreme left and extreme right. If screw binds in either position, readjust support bracket (B). Tighten taper screw bearing support (C).