



160 160
 200 200 250
 TYPES TS250 A,TSL 250 , TSK Rotary Table
 320 320 320
 400 400

TABLE for indirect dividing(Ratio=1:90)

YANTAI MACHINE TOOLS ACCESSORIES WORKS

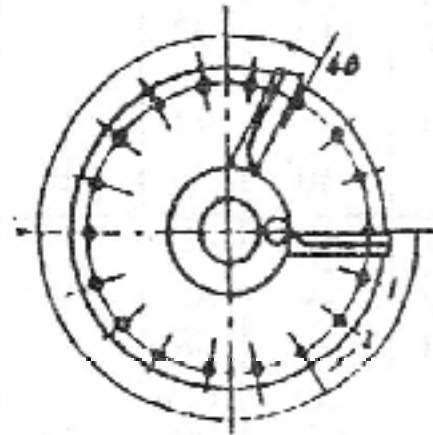
Method I

Example for

Method I:

Number of

Divisions 8



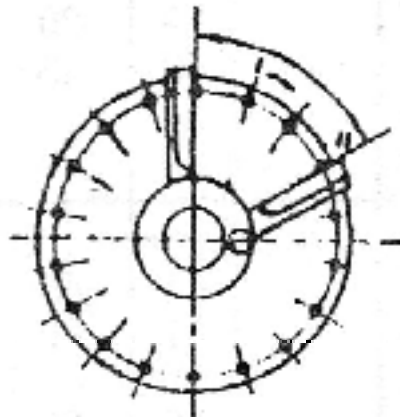
Method II

Example for

Method II:

Number of

Divisions 13



All indexes from 2—66, all numbers divisible by 2, 3, and 5 from 68 to 132, can be divided

A	34, 37, 38, 39, 41, 43, 44, 50, 52, 56, 61,
B	46, 47, 49, 51, 53, 54, 57, 58, 59, 62, 64,

Number of Divisions	Indirect Dividing			Number of Divisions	Indirect Dividing			Number of Divisions	Indirect Dividing		
	Revolutions of handle	Index Circle	Striding Holes of locating pin		Revolutions of handle	Index Circle	Striding Holes of locating pin		Revolutions of handle	Index Circle	Striding Holes of locating pin
2	45		0	16	5	56	35	31	2	62	56
3	30		0	17	5	34	10	32	2	64	52
4	22	50	25	18	5		0	33	2	44	32
5	18		0	19	4	38	28	34	2	34	22
				20	4	50	25	35	2	49	28
6	15		0	21	4	49	14	36	2	50	25
7	12	49	42	22	4	44	4	37	2	37	16
8	11	44	11	23	3	46	42	38	2	38	14
9	10		0	24	3	44	33	39	2	39	12
10	9		0	25	3	50	30	40	2	44	11
11	8	44	8	26	3	52	24	41	2	41	8
12	7	50	25	27	3	39	13	42	2	49	7
13	6	52	48	28	3	56	12	43	2	43	4
14	6	49	21	29	3	58	6	44	2	44	2
15	6		0	30	3		0	45	2		0

Number of Divisions	Indirect Dividing			Number of Divisions	Indirect Dividing			Number of Divisions	Indirect Dividing		
	Revolutions of handle	Index Circle	Striding Holes of locating pin		Revolutions of handle	Index Circle	Striding Holes of locating pin		Revolutions of handle	Index Circle	Striding Holes of locating pin
46	1	46	44	81	1	54	6	116		58	45
47	1	47	43	82	1	41	4	117		39	30
48	1	56	49	83				118		59	45
49	1	49	41	84	1	56	4	119			
50	1	50	40	85	1	34	2	120		44	33
51	1	34	26	86	1	43	2	121			
52	1	52	38	87	1	58	2	122		61	45
53	1	53	37	88	1	44	1	123		41	30
54	1	39	26	89				124		62	45
55	1	44	28	90	1		0	125		50	36
56	1	56	34	91				126		49	35
57	1	57	33	92		46	45	127			
58	1	58	32	93		62	60	128		64	45
59	1	59	31	94		47	45	129		43	30
60	1	50	25	95		38	36	130		39	27
61	1	61	29	96		64	60	131			
62	1	62	28	97				132		44	30
63	1	49	21	98		49	45	133			
64	1	64	26	99		44	40	134			
65	1	39	15	100		50	45	135		39	26
66	1	44	16	101				136			
67				102		34	30	137			
68	1	34	11	103				138		46	30
69	1	46	14	104		52	45	139			
70	1	49	14	105		49	42	140		56	36
71				106		53	45	141		47	30
72	1	44	11	107				142			
73				108		54	45	143			
74	1	37	8	109				144		56	35
75	1	50	10	110		44	36	145		58	36
76	1	38	7	111		37	30	146			
77				112		56	45	147		49	30
78	1	39	6	113				148			
79				114		38	30	149			
80	1	64	8	115		46	36	150		50	30

Number of Divisions	Indirect Dividing			Number of Divisions	Indirect Dividing			Number of Divisions	Indirect Dividing		
	Revolutions of handle	Index Circle	Striding Holes of locating pin		Revolutions of handle	Index Circle	Striding Holes of locating pin		Revolutions of handle	Index Circle	Striding Holes of locating pin
151				186		62	30	221			
152				187				222		37	15
153		34	20	188				223			
154				189				224			
155		62	36	190		38	18	225		50	20
156		52	30	191				226			
157				192		64	30	227			
158				193				228		38	15
159		53	30	194				229			
160		64	36	195		39	18	230		46	18
161				196				231			
162		54	30	197				232			
163				198		44	20	233			
164				199				234		39	15
165		44	24	200				235		47	18
166				201				236			
167				202				237			
168		56	30	203				238			
169				204		34	15	239			
170		34	18	205		41	18	240		56	21
171		38	20	206				241			
172				207		46	20	242			
173				208				243		54	20
174		58	30	209				244			
175				210		49	21	245		49	18
176				211				246		41	15
177		59	30	212				247			
178				213				248			
179				214				249			
180		50	25	215		43	18	250		50	18
181				216				251			
182				217				252		56	20
183		61	30	218				253			
184				219				254			
185		37	18	220		44	18	255		34	12

Number of Divisions	Indirect Dividing			Number of Divisions	Indirect Dividing			Number of Divisions	Indirect Dividing		
	Revolutions of handle	Index Circle	Striding Holes of locating pin		Revolutions of handle	Index Circle	Striding Holes of locating pin		Revolutions of handle	Index Circle	Striding Holes of locating pin
256				291				326			
257				292				327			
258		43	15	293				328			
259				294		49	15	329			
260		52	18	295		59	18	330		44	12
261		58	20	296				331			
262				297				332			
263				298				333		37	10
264		44	15	299				334			
265		53	18	300		50	15	335			
266				301				336		56	15
267				302				337			
268				303				338			
269				304				339			
270		54	18	305		61	18	340		34	9
271				306		34	10	341			
272				307				342		38	10
273				308				343			
274				309				344			
275				310		62	18	345		46	12
276		46	15	311				346			
277				312		52	15	347			
278				313				348		58	15
279		62	20	314				349			
280		56	18	315		49	14	350			
281				316				351		39	10
282		47	15	317				352			
283				318		53	15	353			
284				319				354		59	15
285		38	12	320		64	18	355			
286				321				356			
287				322				357			
288		64	20	323				358			
289				324		54	15	359			
290		58	18	325				360		44	11