



## HI-ALLOY – MAINTENANCE ALLOY – COMPARISON INDEX

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HI-ALLOY	MG	ROCKMOUNT	WELCO	UTP	XERGON	ALLSTATE	CERTANIUM	CRONATRON	EUTECTIC
35	400	Neptune A	26	48	141	34	608	510	2101/2109
129	410	Neptune G	10	4	241	31	66	55	190
155	470	Neptune S	52	41	243	55/53	61	52	19
110W	470	Neptune S	52	41	243	53	61	52	196
Fluxkored	420	Neptune GCF	COR-AL	AL FC	242	Sealcore	68C	54C	21FCE
77	-	Neptune M	-	-	-	61	69	51/57	-
Galv Repair	-	-	GAL-VIZ	-	-	Galvover	-	-	-
Sil-Super	460	Neptune SS	500	56	285	509	-	53	Alutin 51
Metal Mover	570	Electra	Chamf./Cut	82/82AS	161	Cut/Chamf.	100	110/1100	Exo Trode
64	220	Jupiter NM	28	81		6 IMP	885	235	27
400	200	Jupiter B	94	W/88 H	130	4 IMP	887	222	2/24/2240
460	210/289	Jupiter A	65	85FN	131	4-60	889	211	2233
Cast Iron Plus	-	-	-	-	-	-	-	-	-
300A	660	Gemini B	-	-	122	-	711	3880	Stain. A-MO-L
360	610	Gemini E	P-10	-	101	252	709	377	Staintrode D
500	600	Brutus A	Missleweld	65	100XL	275	707SP	333	680
SX 947	660	Gemini B	-	-	122	-	711	3880	A-MO-L
Super 600	-	Gemini I	-	-	-	-	715	-	2222
Vertical Down	-	Gemini BBB	-	-	126	Glide Arc	777	-	-
LO-HY Plus	540	Polaris A	86	613KBS	104	616	704/747	311	66
Marvel Weld	500	Tartan A	83/88	612	106	Monoweld	702	338	Beauty Weld
Steelbond 1	505/506	Tartan B	Steelweld		105/108	Steel Arc Plus	701	321	Steeltectic
Steelbond 3	-	-	-	-	-	Steel Arc 80LV	-	-	-
Steelbond 88	543	Polaris AAA	-	-	103	-	-	315	-
ST 938	650	Gemini A	-	-	123	CPJ	709	388/3880	B-L



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TSH	-	Midas H12	4HW	-	112	HW	219	345	6 HW
TSM	700	Midas M2	4HSS	69/690	111	HSS	211	344	6 HSS
TSA Tig	710	-	3AH	-	115	AH	15	346	6 SH
TSH Tig	-	Midas H12-T	3HW	A67S	112	HW	19	345-T	6 HW-T
TSM Tig	700-T	Midas M2-T	-	-	-	HSS	11	-	6 HSS
Sil – Tin	120	Gemini S	5	570	281/284	430	34	92	157
1000	-	-	101CD	-	-	-	-	-	1828
1200/1200FC	-	-	201CD	3	261	101FC	57FC	43FC	1030
1300/1300FC	106	Gemini G	203	306	262	155FC	54FC	40FC	1020
1400	-	-	-	-	264	-	56	-	1801
53 Plymetal	-	-	-	-	-	Bi-Metal	-	-	Shims 3
Hardbase 30	740	-	9B	620	170/171	Roll Matrix	-	-	2B
Hardface 50	755	-	-	-	-	-	-	-	-
Super Surf. 60	765	Omega N	180	711-B	174/176	HS-2C	297	711	6006
Super Hard	790	Olympia-B	-	-	178	HS-65W	-	-	N6715
AM354	750	Apollo W	240	7200	192	S-Join M	706	777/7770	4/40
HF506	745	-	-	-	194	Ni Matrix	-	-	-
HF507	-	-	-	-	-	HS-1	298	-	-
THS-1	-	-	-	-	-	-	235	7230	N-112
HX905	7070	Zeta-B	-	-	-	6000	247	7350	-
15FC	130	Olympia G	17FC	-	201FC	11FC	70F	-	185XFC
17FC	-	Brutus G	14FC	6M	211FC	13FC	87F	30F	16XFC
23FC	350	Jupiter G	40FC	1M	205FC	41FC	83F	23F	18XFC
100	300	-	55	34N	171	20	425	625	1851
122	320DC	Venus A	-	32	157DC	24DC	423	-	28
133	390	-	-	39	300	26	427	667	-



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144	310AC	Venus B	23	-	157	24AC/DC	429	666	2800
Stud Extractor	-	-	-	-	X-Tractalloy	Stud Plus	-	-	-

HOT SPRAY POWDERS							AMTEC		
ES 40	-	POLARIS P	1000	HA 06	-	RC 30	P444	840	10185
ES 58	-	OLYMPIA P	1300	HA 8	-	-	P666	880	10112
ES 59	-	APOLLO P	1500	HA 7	-	RC 60	P199	860	10009
ES 400	-	-	-	HA 2	-	RC 20	P333	-	10224
ES 500	-	JUPITER P	1100	HA 6320	-	-	P350	820	10680

TWO STEP – COLD SPRAY POWDERS							CERTANIUM		
MB-1	-	Cryo. Bond	CS 100	1001	-	Top Bond	-	805/806	50000
MB-2	-	Cryotherm S	CS 200	2001	-	Top Chrome 1	-	865	19985
MB-3	-	Cryotherm G	CS 300	2002	-		-	885	19910
MB-4	-	Cryotherm AB	CS 400	2003	-	Top Bronze 1	-	835	19850
MB-5	-	-	CS 500	2005	-	-	-	-	-
MB-6	-	Cryotherm M	CS 600	2007	-	Top Chrome 2	-	845	19300

ONE STEP – COLD SPRAY POWDERS									
Hi Abrasion	-	-	-	-	-	-	-	-	19171
Alum. Bronze	-	-	-	-	-	-	-	8835	-
Hi Ductile	-	Cryotherm M1	-	-	-	-	-	8865	19121
Hi-Friction	-	Cryotherm G1	-	-	-	-	-	-	-

TUNGSTEN CARBIDE HARDFACING PRODUCTS									
105	788	Olympia GT	Tuf-Kut	Composite	-	Ruf-Kut	21	-	Drill Tec 88
Natweld 105	788	Olympia GT	Tuf-Kut	Composite	-	Ruf-Kut	21	-	Drill Tec 88
101	-	-	-	7560	-	-	-	7722	-
Natweld 101	-	-	-	7560	-	-	-	7722	-



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**HARDFACING MIG WIRES**

HI-ALLOY	Elect. Equal	ALLSTATE	EUTECTIC	LINCOLN	MCKAY	RANKIN
HFW-30	Hardbase 30	3038	-	33	BU-G	-
HFW-50	-	-	4625	50	240-O	BB-G
HFW-57	-	-	-	-	258-O	969-G
HFW-59	-	5659	-	55	260-G	969/DDG
HFW-63	Super Surf. 60	-	DO-10	60-O	255-G	R-101
HFW-64	-	6065	-	65-O	-	D
HFW-66	Super Hard	-	DO-33/3952	-	A45-O	R-23
HFW-354	AM354	-	OA-3220	M	218-O	Automang 1

**CONTINUATION**

ROCKMOUNT	STOODY	UTP	WELD ALLOYS	POSTLE	CERTANIUM	CRONATRON
-	Super Build-Up	OA-1020	T-G	2892	283 FC	-
-	121	OA-2010	MC-O	2820	-	-
-	102	OA-2020	W-G	2899	-	-
Olympia-A FC	965	OA-1015	L-G	2898	281 FC	-
Zeta FC	101HC	OA-2030	-	2832	247 FC	7310M-FC
-	-	OA-2040	-	2829	-	7370M
-	Super 20/145	OA-2040	CNV-O	2836	-	-
Apollo FC	SA NicroMang	OA-1010	NM-O	2850	282FC	-