LUBRICATION ORDER JUNE 1990

ARMY LO 9-2320-272-12 AIR FORCE TO 36A12-1C-441LC-1

(Supersedes LO 9-2320-272-12, 11 April 1986)

TRUCK, 5-TON, 6X6, M939, M939A1 AND M939A2 SERIES (DIESEL) TRUCK, CARGO: 5-TON, 6X6, DROPSIDE, M923 (2320-01-050-2084), M923A1 (2320-01-206-4087), M923A2 (2320-01-230-0307) M925 (2320-01-047-8769), M925A1 (2320-01-206-4088), M925A2 (2320-01-230-0308); TRUCK, CARGO: 5-TON, 6X6 M924 (2320-01-047-8773), M924A1 (2320-01-205-2692), M926 (2320-01-047-8772), M926A1 (2320-01-205-2693): TRUCK, CARGO: 5-TON, 6X6, XLWB, M927 (2320-01-047-8771), M927A1 (2320-01-206-4089), M927A2 (2320-01-230-0309), M926 (2320-01-047-8770), M928A1 (2320-01-206-4090), M928A2 (2320-01-230-0310); TRUCK, DUMP: 5-TON, 6X6, M929 (2320-01-047-8756), M929A1 (2320-01-206-4079), M929A2 (2320-01-230-0305), M930 (2320-01-047-8755), M930A1 (2320-01-206-4080), M930A2 (2320-01-230-0306); TRUCK, TRACTOR: 5-TON, 6X6, M931 (2320-01-04-8753), M931A1 (2320-01-206-4077), M931A2 (2320-01-230-0302), M932 (2320-01-047-8752), M932A1 (2320-01-205-2684), M932A2 (2320-01-230-0303); TRUCK, VAN, EXPANSIBLE: 5-TON 6X6, M934 (2320-01-047-8750), M934A1 (2320-01-205-2662), M934A2 (2320-01-230-0300), M935 (2320-01-047-8751), M935A1, (2320-01-205-2683), M935A2 (2320-01-230-0301); TRUCK, MEDIUM WRECKER: 5-TON, 6X6, M936 (2320-01-047-854), M936A1 (2320-01-206-4078), M936A2 (2320-01-230-0304)

REFERENCE: TM 9-2320-272-10, TM 9-2320-272-20-1, TM 9-2320-272-20-2 and TM 9-2320-356-24&P

Intervals (on-condition or hard time) and the related mm-hour times are based on normal operation. The man-hour time specified is the time you need to do all the services prescribed for a particular interval. On-condition (OC) oil sample intervals shall be applied unless changed by the army Oil Analysis Program (AOAP) laboratory. Change the hard time interval if your lubricants arecontaminated or if you are operating the equipment under adverse operating conditions. including longerthan-usual operating hours. The hard time interval may be extended during periods of low level activity. If extended, adequate preservation precautions must be taken. Bard time intervals will be applied in the event AOAP laboratory support is not available.

Clean fittings before lubricating. Clean parts with drycleaning solvent, (SD) type II or equivalent. Dry before lubricating Dotted arrows indicate required lubrication on both sides of the equipment.

Level of maintenance. The lowest level of maintenance authorized to lubricate a point is indicated by one of the following symbols: Operator/Crew (C); and Oragnizational Maintenance (0).

Relubricate after fording.

REPORTING ERRORS AND RECOMMENDING IMPROVEMENTS

You can help improve this lubrication order. If you find any mistakes or if you know of a way to improve the procedures, please let us know. Mail your letter or DA Form 2028 (Recommended Changes to Publications and Blank Forms) direct to; Commander, US Army Tank-Automotive Command, ATTN: AMSTA-MB, Warren, Michigan 48397-5000. A reply will be furnished to you-

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		EXPEC	ED TEMPERATU	RES	
LUBILICANTS	CAPACITIES	Above +154 (Above -9°C)		+40° to -65°F (+4° to -54°C)	INTERVALS
OE/HDO-LUMPICATING OIL. INSTERNAL COM- BUSTION ENGINE					OC-On condition (AOAP)
(MILL2104) OEA-LLERICATING OIL INTERNAL COM- BURTION ENGINE (ARCTIC) (MILL-46167)					C/MR-Change gear hubricant only when required by mainte- nance repair action or if contaminated by water or other
OIL CAN POINTS	[OE/HDO 30	OE/HDO 10	OEA	foreign materials.
CRANKCASE: M939 & M939A1 SERIES VEHICLES W/PILTER	27 qt (25.5 1)	OE/RDO 30	OE/HDO 10	OEA	D-Duity- W-Weekly, as required, depend- ing upon use;
M939A2 SERIES VEHICLES W/FILTER	20 gt (18.9 1)				otherwise, during INTERVAL M
M939 AND M939A1 SERIES VEHICLES W/O FELTER	23 qt (21.8 1)				
M939A2 SERIES VEHICLES W/O FILTER	38 op (17.0 1)				M-1,000 miles"
TRANSMISSION: DRY	23 qt (21.8 i)	OE/HDO 10	OE/EDO 10	OEA	(1,600 km) or monthly, whichever occurs first
W/PTO DRAIN & REFILL W/PTO	25 qt (28.7 i) 17 qt (16.1 i)				Q-3,000 miles" (4,800 km) or
STEERING AND HYDRAULIC SYSTEMS (INCLUDING STEER- ING GEARBOX):	19 qt (18.0 1)				9 months, whichever coccurs first S 8/5-2,000 miles"
STEERING SYSTEM RESERVOIR M939A AND M939A1 M939A2	5 et (4 .7 1) 3 et (2.8 1)	OE/HDO 16 OE/HDO 16	ОЕ/НДО 10 ОЕ/НДО 10	OEA OEA	0 (4.800 km) or 6 months. whichever 1 occurs first 5 .6,000 miles*
HYDRAULIC SYSTEMS: M925, M925A1, M925A2 CARGO W/W	32 qt (30.3 1)	OE/HDO 10	OE/HDO 10	OEA	C (9,600 km) or 6 months, c whichever
M926, M926A1 CARGO W/W	32 qt (30.3 1)				6 A-12,000 miles"
M928, M928A1, M928A2 XLWB CARGO W/W	32 qt (30.3-1)				(19.000 km) or 12 months, whichever
M929. M929A1, M929A2 DUMP WO/W					<pre>occurs first D=24.000 miles'</pre>
M930, M930A1, M930A2 DUMP W/W' M932, M932A1, M932A2	25 qt (23.7 1) 32 qt (30.3 1)				24 months,
TRACTOR W/W M935, M935AL, M935A2	12 qt (11.4 1)				whichever occurs first
EXPANSIBLE VAN M936, M936A1, M936A2	100 gal.				
MEDIUM WRECKER GO-LLIDRICATING OIL GEAR MULTIPURPOSE	(378,5-1)				
(MIL-L-2105) TRANSFER CASE	6.5 qi (6.1 i)	GO 80/90	GO 80/90	GO 75	
FRONT DIFFERENTIAL		GO 80/90	GO 80/90	GO 75	
REAR DIFFERENTIAL	i2 qL (11.4-1)	GO 80/90	GO 80/90	GO 75	
FRONT WINCH GEARCASE	2.6 pt (1.2 i)	GO 80/90	GO 80/90	GO 75	
REAR WINCH GEARCASE	3 pt (1.4-1)	GO 80/9 0	GO 90/90	GO 75	

		EXPECT					
LUBRICANTS	CAPACITIES	P	+40° to -15°F (+4° to -26°C)	+40° to -65°F (+4° to -54°C)	INTERVALS		
GAA-GREASE, AUTOMOTIVE AND ARTILLERY (MIL-G-10924)	\searrow	AL	ALL TEMPERATURES				
CW-LUBRICATING OIL, CHAIN, WIRE-ROPE,	\backslash	Above +80°F(+27°C)	+80° to +30°F (+27° to -1°C)	+30° to -30°F (-1° to -34°C)	-30° to -65°F (-34° to -54°C)		
AND EXPOSED-GEAR (VV-L-751) WINCH WIRE ROPE		CW-IIC.	CW-11B	CW-IIA	GO 75		
GW-GREASE, WIRE-ROPE AND EXPOSED GEAR (MIL-G-18458)	$\mathbf{\mathbf{X}}$		ALL TEM	PERATURES	.		

TOTAL MAN-HOURS

	Ď	w	M ์	Q	S	3/S	A	B	C/MR	0C
TRUCK, CHASSIS: 5-TON, 6X6, M939, M939A1, M940, M940A1, M941, M941A1, M942. M942A1, M943, M942A2, M943, M944, M944A1, M944A2, M945, M945A1	.3		.7	5.4	2.0	.5	2.1	.5	3.9	1.5
TRUCK, CARGO, DROPSIDE: 5-TON, 6X6, M923, M923A1, M923A2, M925, M925A1, M925A2	.3		.7	5.4	2.0	.5	2.1	.5	3.9	1.5
TRUCK, CARGO: 5-TON, 6X6, M924, M924A1, M926, M926A1	.3		.7	5.4	2.0	.5	2.1	.5	3.9	1.5
TRUCK, CARGO: 5-TON, 6X6, M927, M927A1, M927A2, M928, M928A1, M928A2	.3		.7	5.4	2.0	.6	2.1	.5	3.9	1.5
TRUCK, DUMP: 5-TON, 6X6, M929, M929A1, M929A2, M930, M930A1, M930A2	.3	.1	.7	5.4	2.3	.7	2.5	.5	3.9	1.5
TRUCK, TRACTOR: 5-TON, 6X6, M931, M931A1, M931A2, M932, M932A1, M932A2	.3		.7	5.7	2.0	.5	2.1	.5	3.9	1.5
TRUCK, VAN, EXPANSIBLE: 5-TON, 6X6, M934, M934A2, M935	.3		.7	5.4	2.7	.7	2.7	.5	4.9	1.5
TRUCK, VAN, EXPANSIBLE: 5-TON, 6X6, M934A1, M935A1, M935A2	.3		.7	5.4	2.7	.7	3.0	.5	4.9	1.5
TRUCK, WRECKER: 5-TON, 6X6, M936, M936A1 M936A2	.5	.2	1.0	5.4	9.8	.9	3.1	.5	4.9	1.5

• NOTE

The man-hours shown above have been established on an individual vehicle basis and therefore are not applicable at maintenance facilities where production line methods are used.

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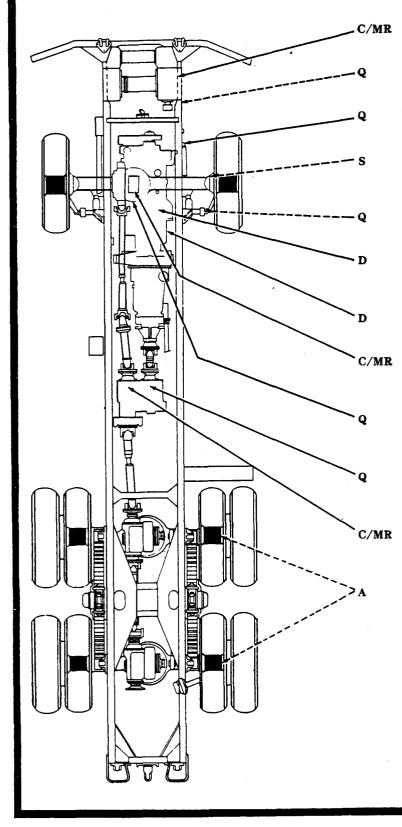
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NOTE

Lubrication entries followed by (LV) have localized views showing the appropriate lubrication points. Localized views begin on card 17.

INTERVAL • LUBRICANT



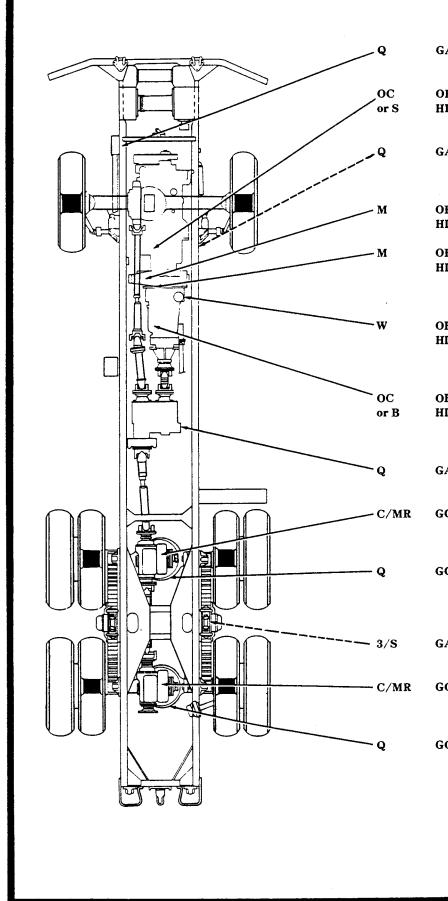
GO	Front Winch Gear
	(LV-CD)(O)

GAA Spring Bolt (See note 26) (LV-D) (O)

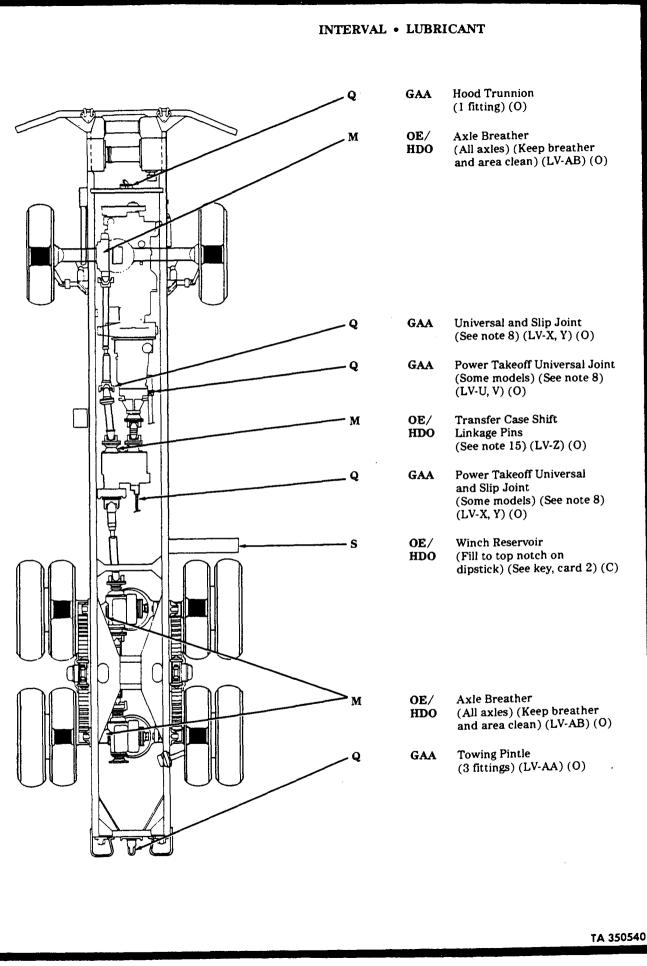
GAA Power Steering Cylinder (2 fittings) (LV-AE) (0)

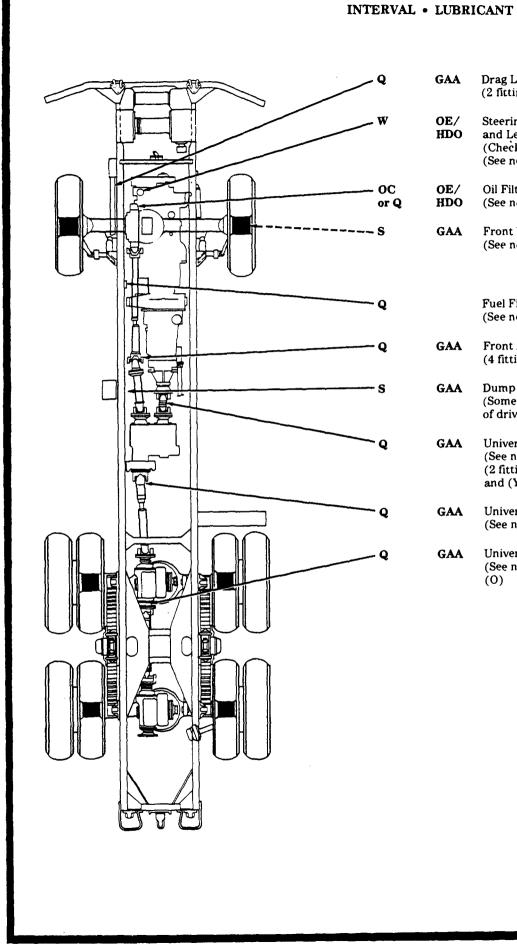
- GAA Front Axle Universal Joints and Steering Knuckle Bearings (See note 7) (LV-K, L) (O)
- GAA Tie Rod (LV-M)(O)
- OE/ Crankcase Fill HDO (See key, card 2) (See note 2) (LV-N) (C)
- OE/ Crankcase Level HDO (Check level) (See note 2) (C)
- GO Differential Drain (Drain and refill) (See note 6) (LV-J, H) (O)
- GO Differential Fill and Level (Check level) (See key, card 2) (See note 6) (O)
- GO Transfer Case Fill and Level (Check level) (See key, card 2) (LV-P) (O)
- GO Transfer Case Drain (Drain and refill) (See note 6) (LV-Q) (O)
- GAA Rear Wheel Bearings (See note 24) (0)

INTERVAL • LUBRICANT

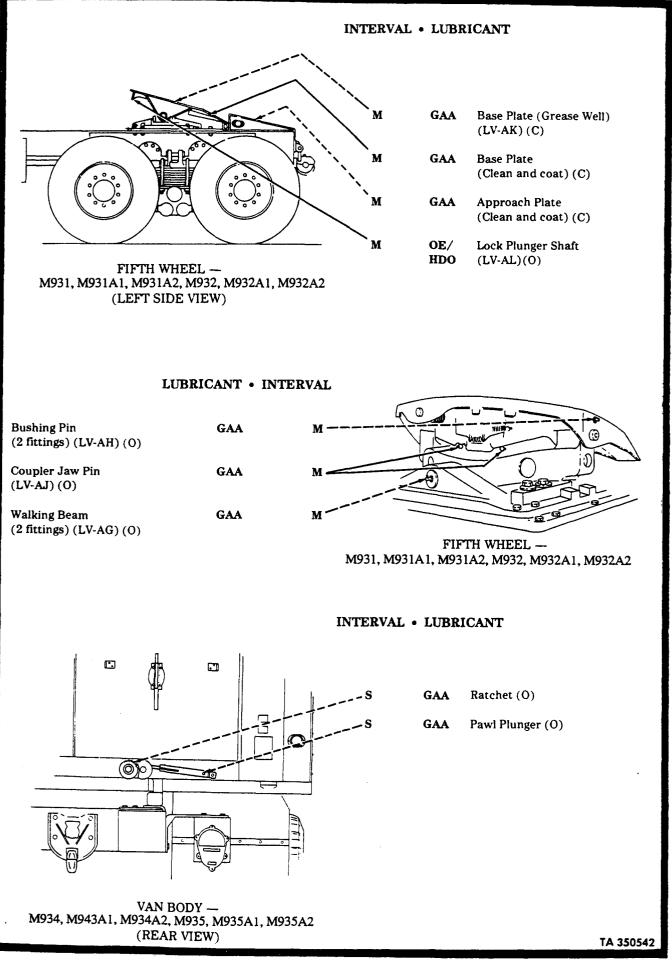


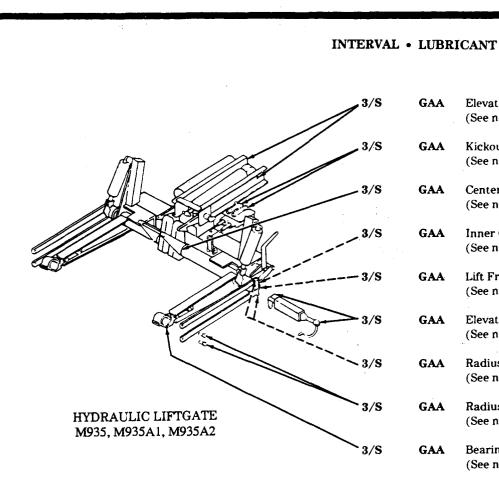
AA	Steering Gear Shaft (3 fittings) (LV-A, B) (O)
E/ DO	Crankcase Drain (Drain and refill) (See note 2) (LV-C) (O)
AA	Spring Shackle (2 fittings) (See note 26) (LV-E) (O)
E/ DO	Power Brake Treadle (2 to 4 drops on pivots) (O)
E/ DO	Winch and Power Takeoff Control Levers (Inside cab - some models) (See note 15) (LV-AC, AD) (O)
E/ DO	Transmission Fill and Level (Check level as required) (See key, card 2) (See note 23) (LV-G) (C)
E/ DO	Transmission Oil Drain and Filter (Drain and refill) (See note 23) (LV-F) (O)
AA	Speedometer Adapter (0)
0	Differential Drain (Drain and refill) (See note 6) (LV-J) (O)
0	Differential Fill and Level (Check level) (See key, card 2) (See note 6) (LV-H) (O)
AA	Spring Trunnion Bearings (See note 10) (LV-T) (O)
0	Differential Drain (Drain and refill) (See note 6) (LV-J) (O)
0	Differential Fill and Level (Check level) (See key, card 2) (See note 6) (LV-H) (O)





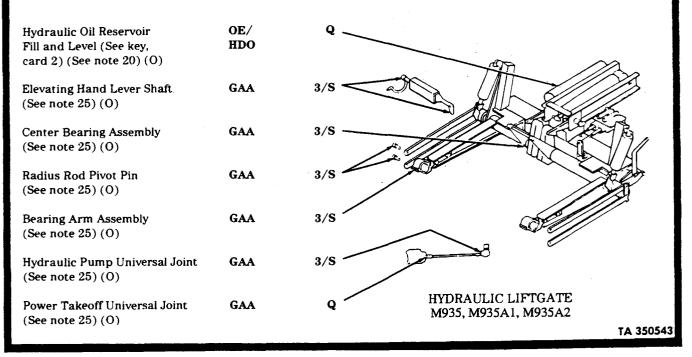
AA	Drag Link (2 fittings) (0)
E/ DO	Steering System Reservoir Fill and Level (Check level) (See key, card 2) (See note 9) (C)
E/ DO	Oil Filter (See note 3) (0)
AA	Front Wheel Bearings (See note 24) (LV-R) (O)
	Fuel Filter (See note 4) (0)
AA	Front Axle Drive Shaft (4 fittings) (LV-AF) (O)
AA	Dump Lever Cross-Shaft (Some models) (Located back of driver's seat) (LV-S) (O)
AA	Universal Joint (See note 8) (LV-W) (2 fittings), (X) (1 fitting) and (Y) (2 fittings) (O)
AA	Universal and Slip Joint (See note 8) (LV-W, Y) (O)
AA	Universal and Slip Joint (See note 8) (LV-W, X, Y) (O)

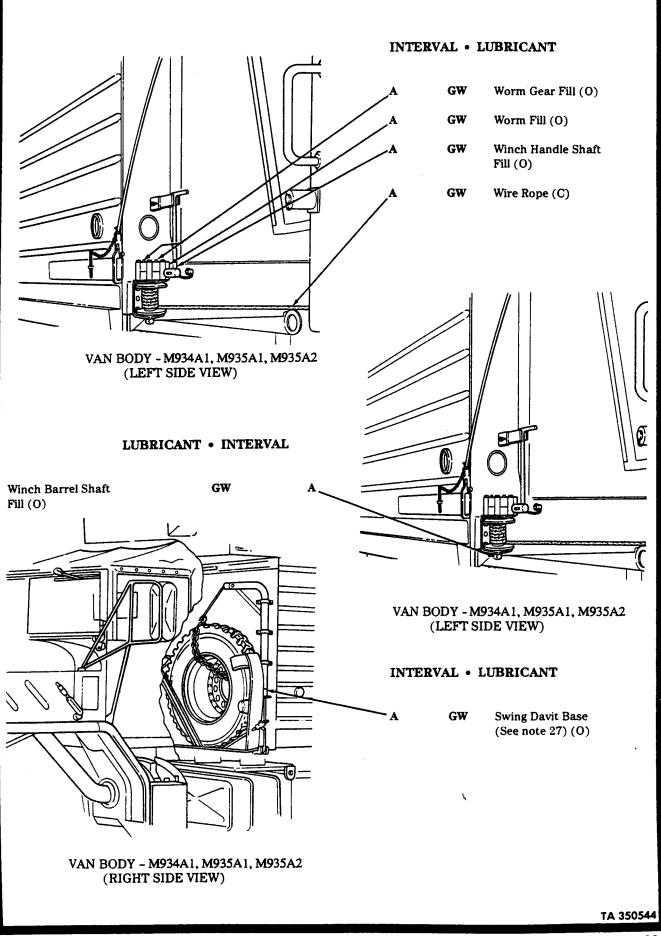




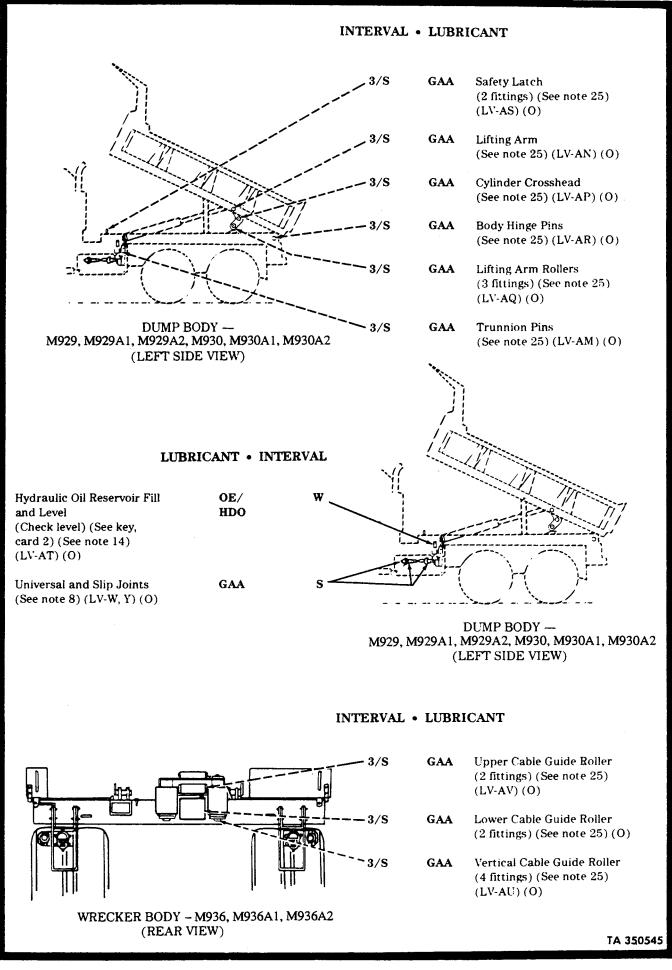
AA	Elevating Cylinder Pivot Pin (See note 25) (O)
AA	Kickout Valves (See note 25) (O)
AA	Center Bearing Assembly (See note 25) (O)
AA	Inner Clutch (See note 25) (O)
AA	Lift Frame Bearing (See note 25) (O)
AA	Elevating Hand Lever Shaft (See note 25) (O)
AA	Radius Rod Pivot Pin (See note 25) (O)
ÅA	Radius Rod Pivot Pin (See note 25) (O)
AA	Bearing Arm Assembly (See note 25) (O)

LUBRICANT • INTERVAL

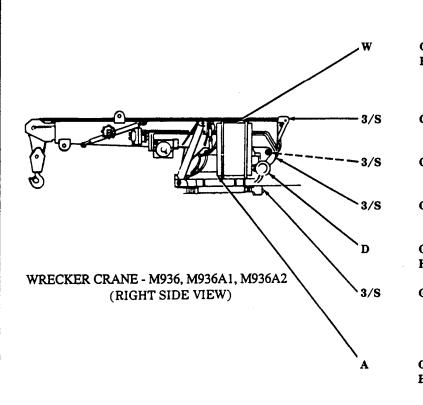




CARD 10 OF 33

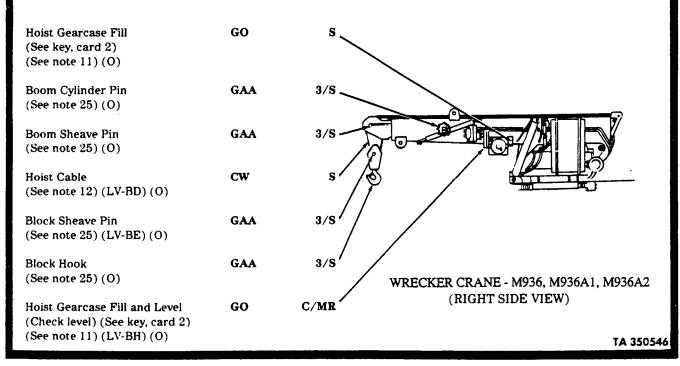


INTERVAL • LUBRICANT

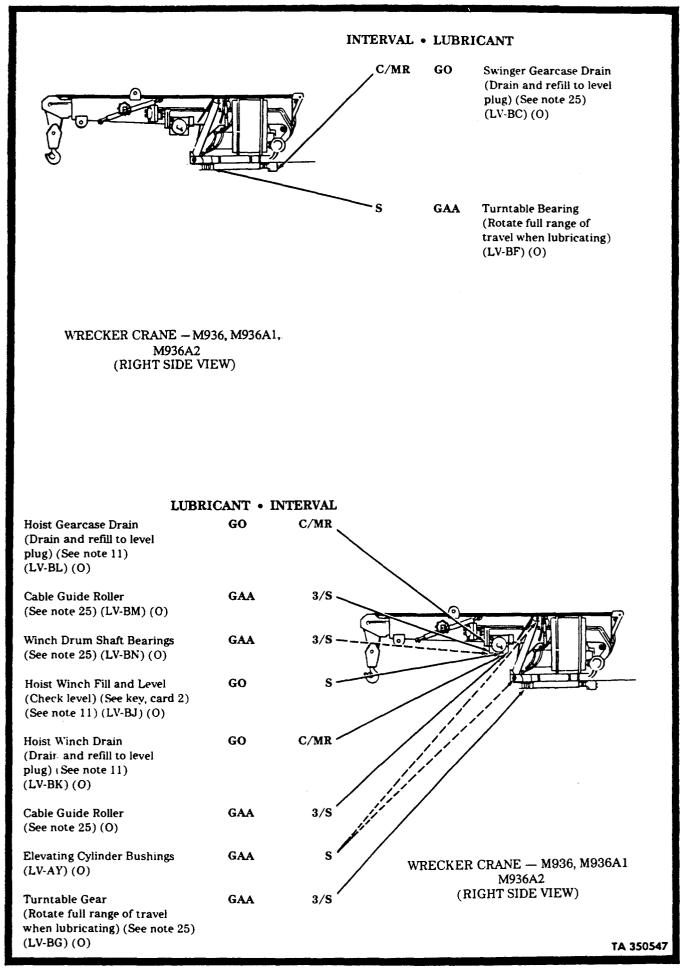


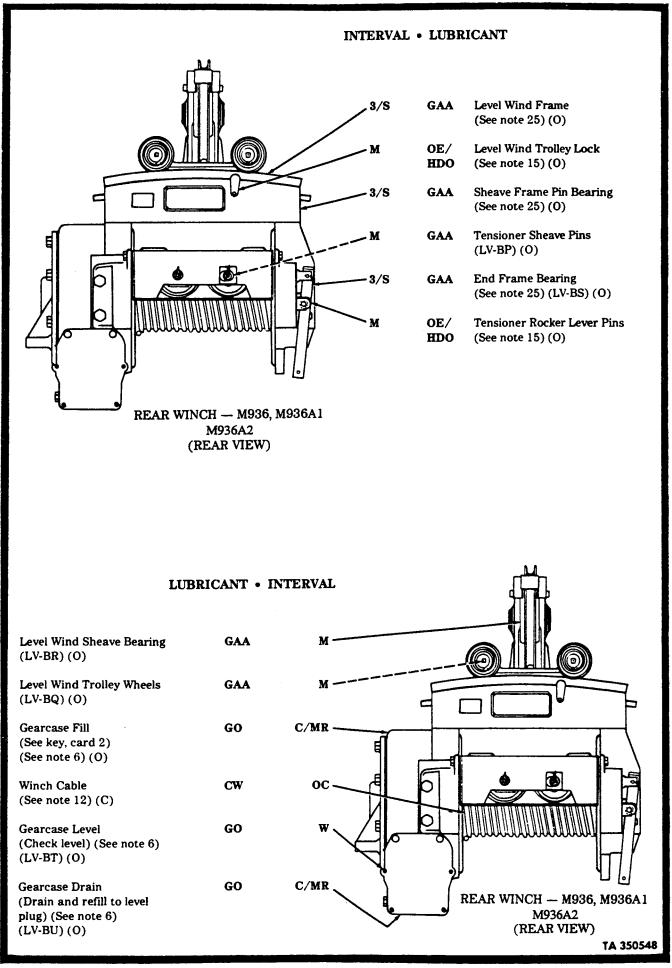
OE/ HDO	Hydraulic Oil Reservoir Fill and Level (Check level) (See key, card 2) (See note 13) (LV-AW) (O)
GAA	Hoist Cable Sheave (See note 12) (O)
GAA	Boom Hinge Pin (See note 25) (LV-AX) (O)
GAA	Hoist Cable Sheave (See note 12) (O)
OE/ HDO	Hydraulic System Filter (See note 19) (O)
GO	Swinger Gearcase Fill and Level (Check level) (See key, card 2) (See note 6) (LV-BA, BB) (O)
OE/ HDO	Hydraulic Oil Reservoir Drain (Drain and refill) (See note 13) (LV-AZ) (O)

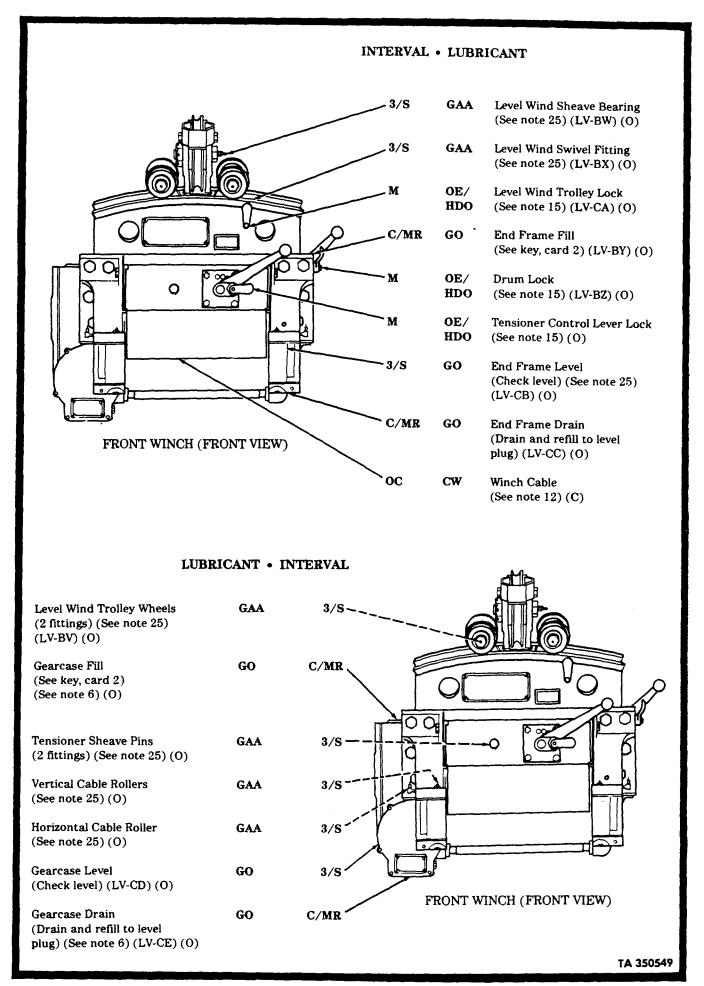
LUBRICANT • INTERVAL

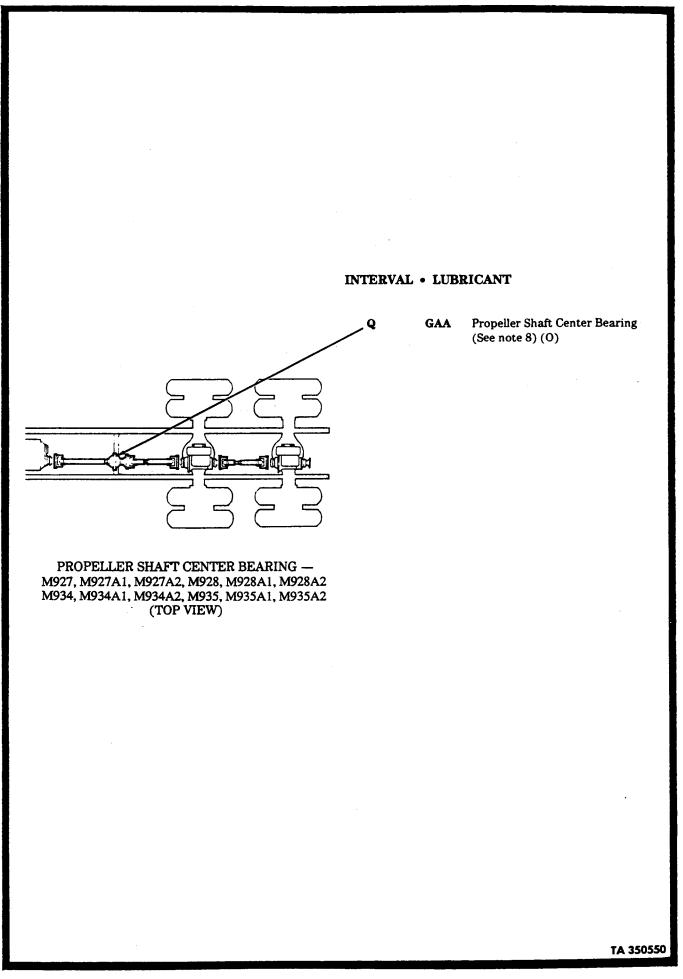


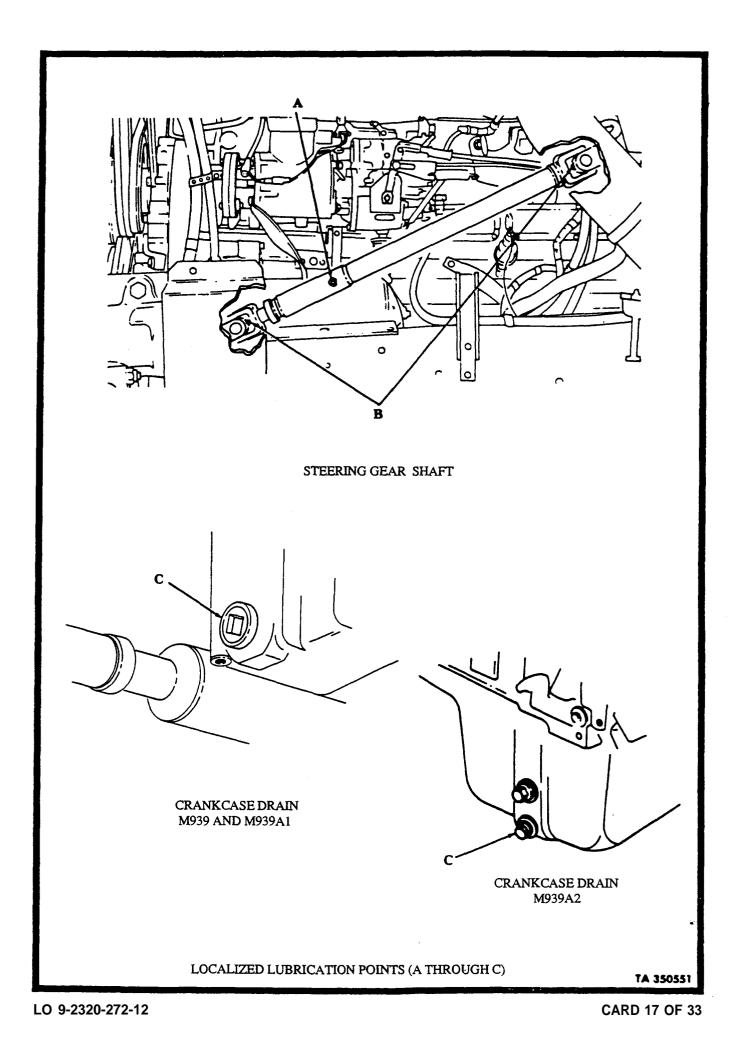
CARD 12 OF 33

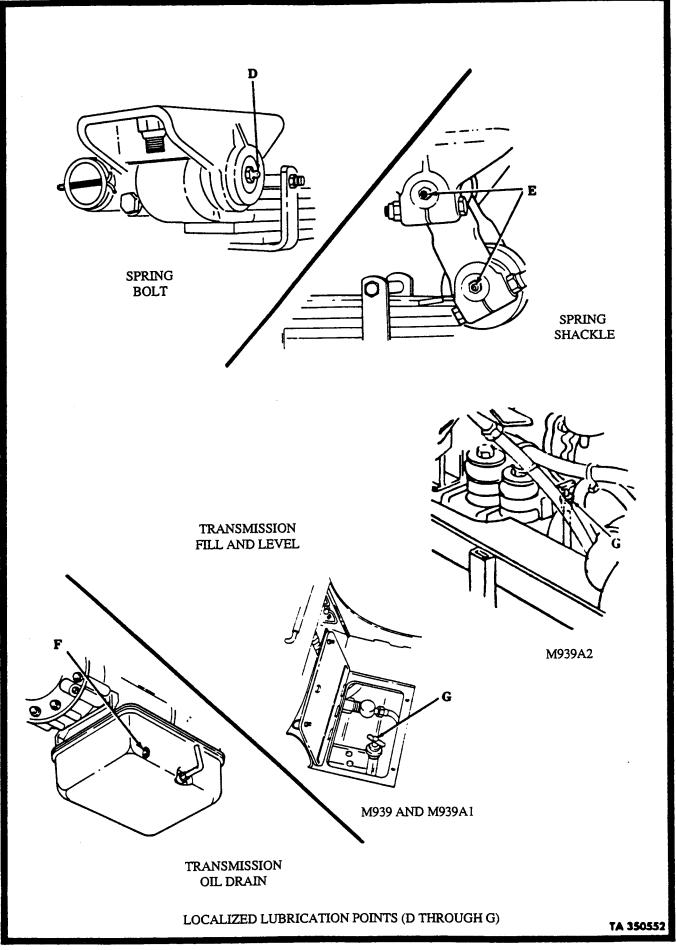


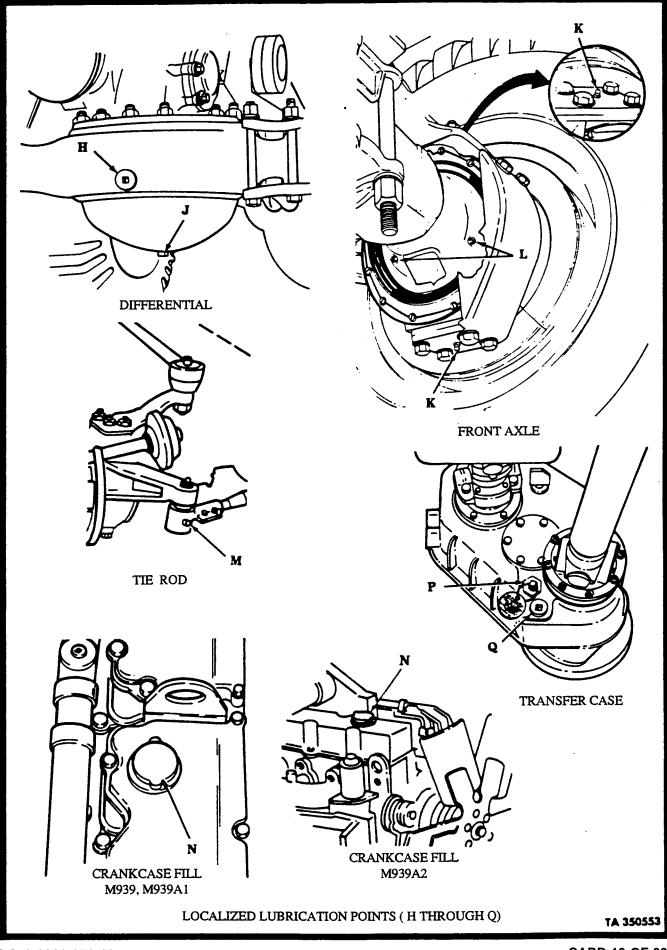


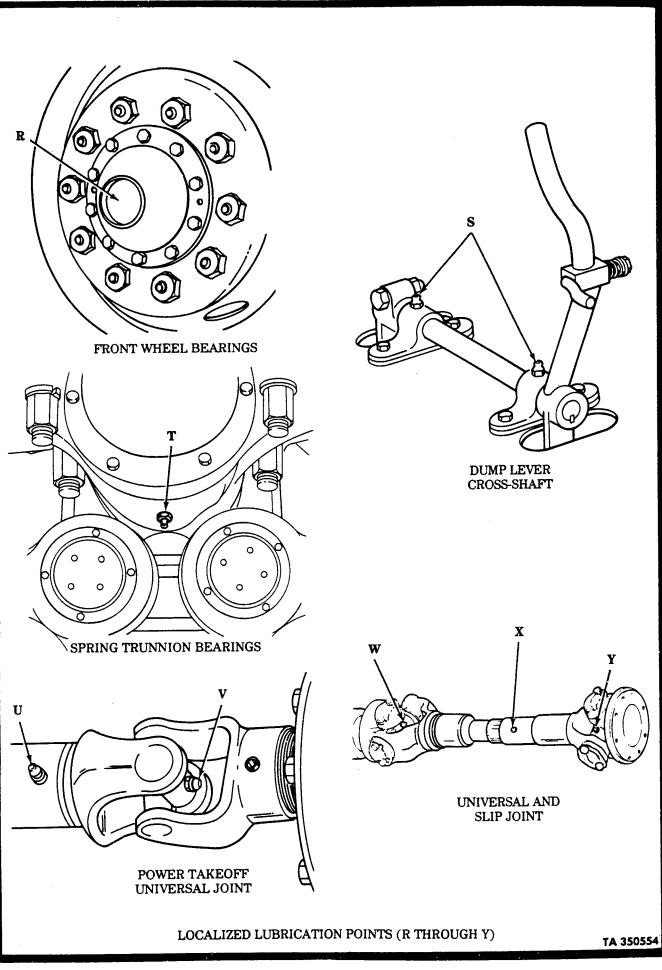


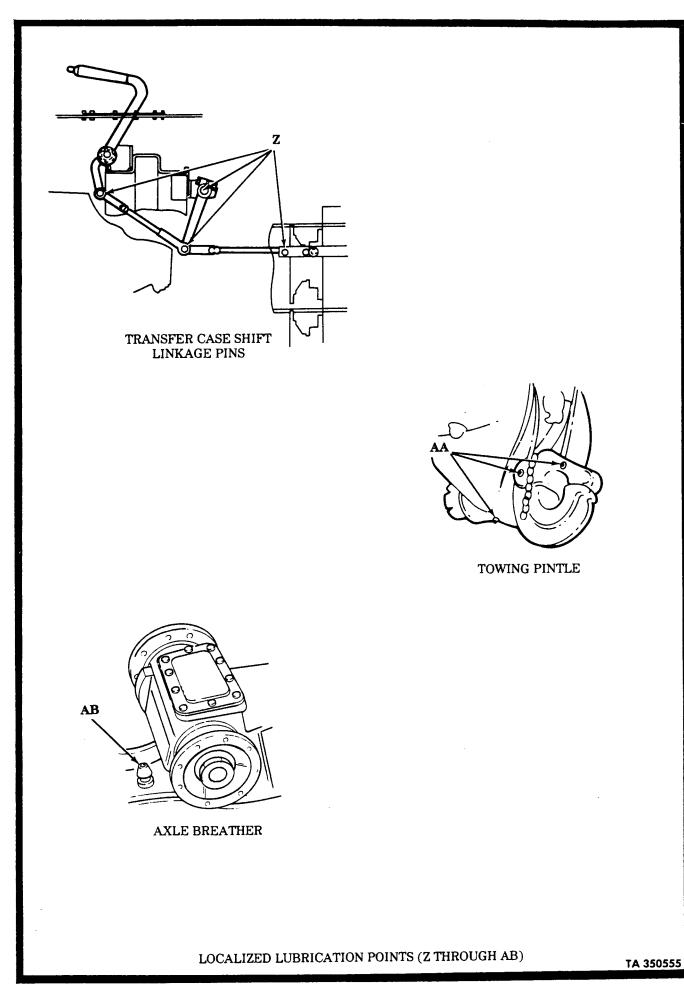


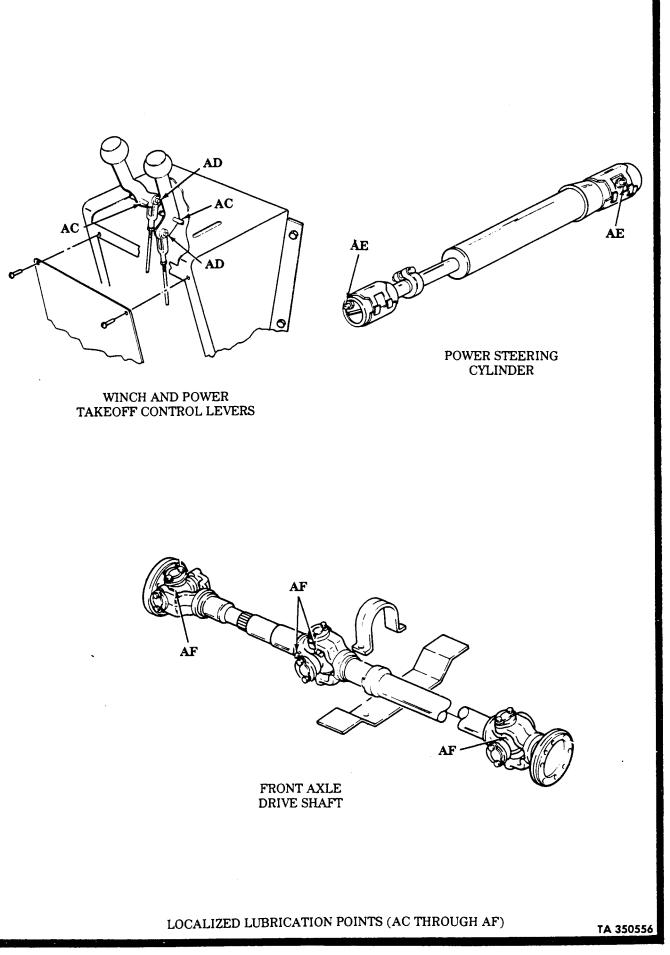


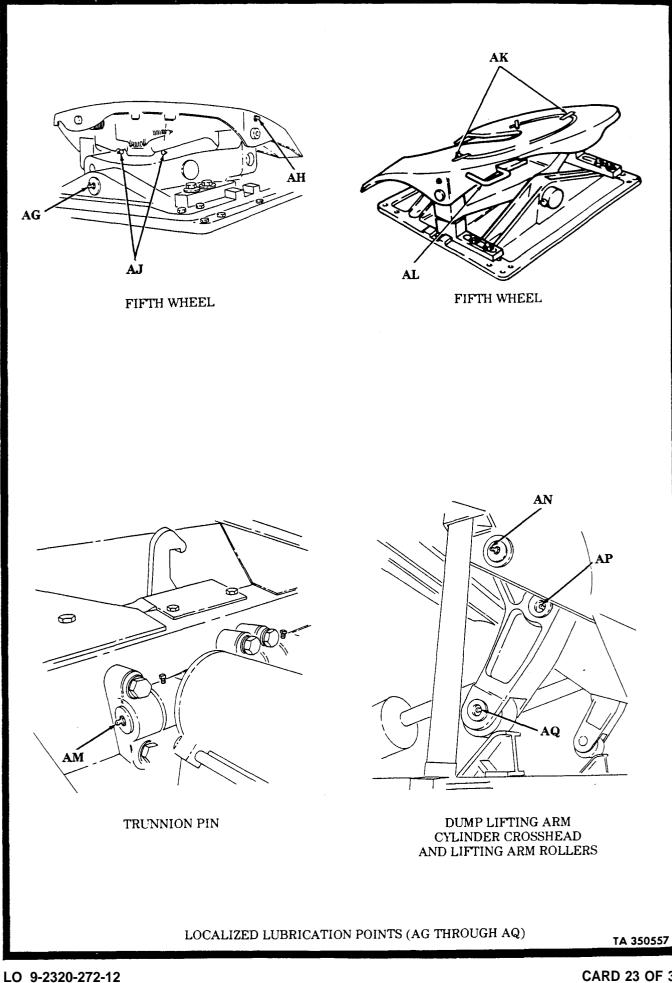




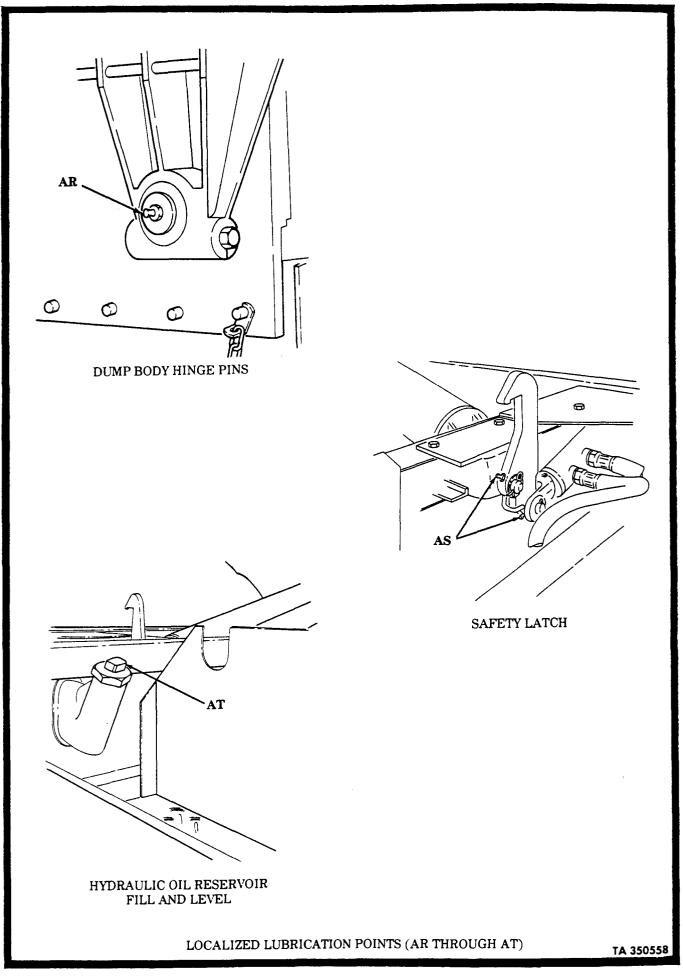


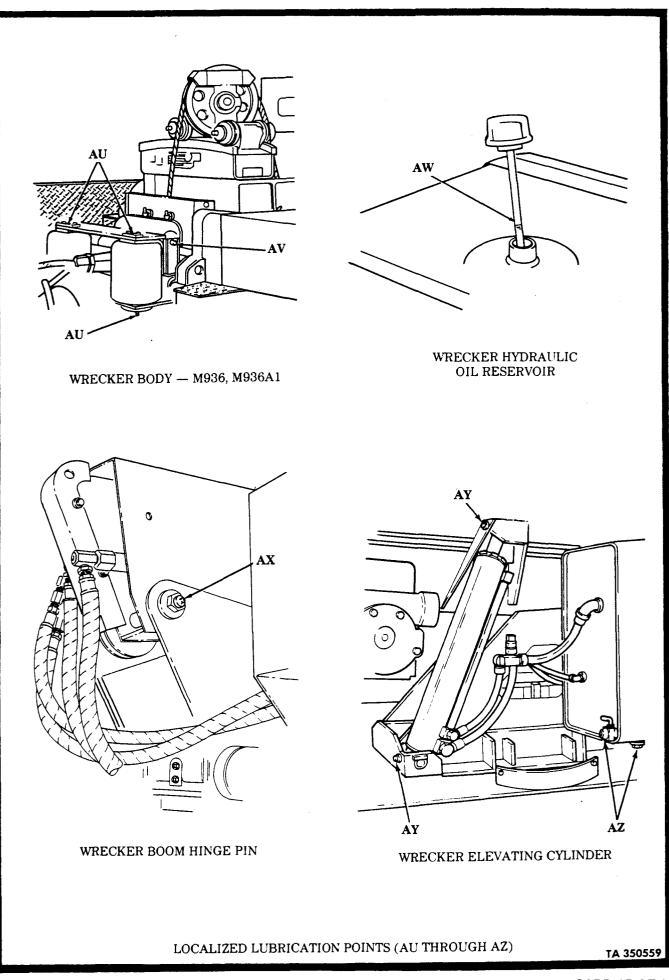




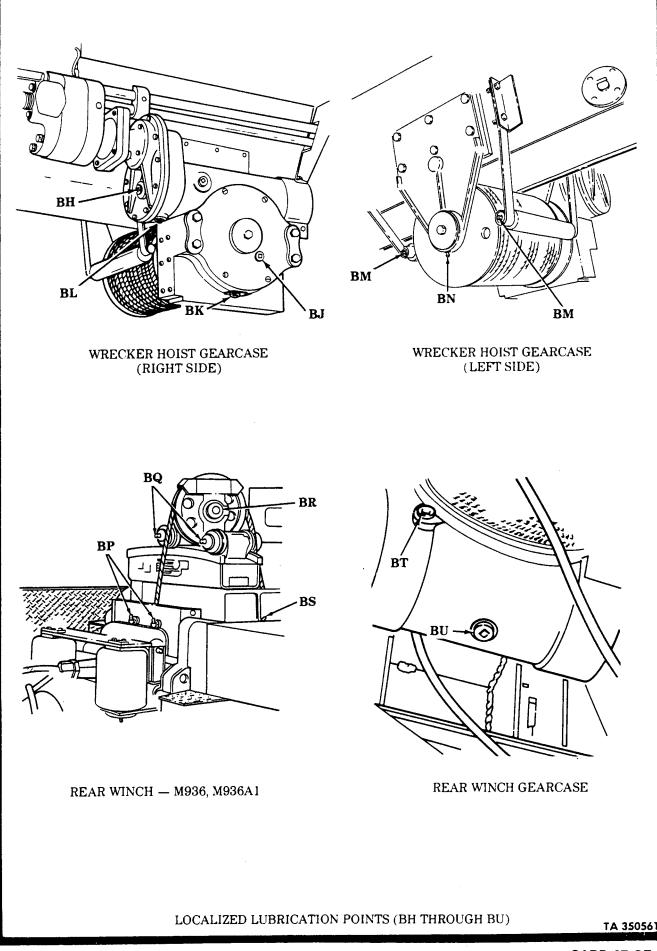


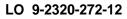
CARD 23 OF 33

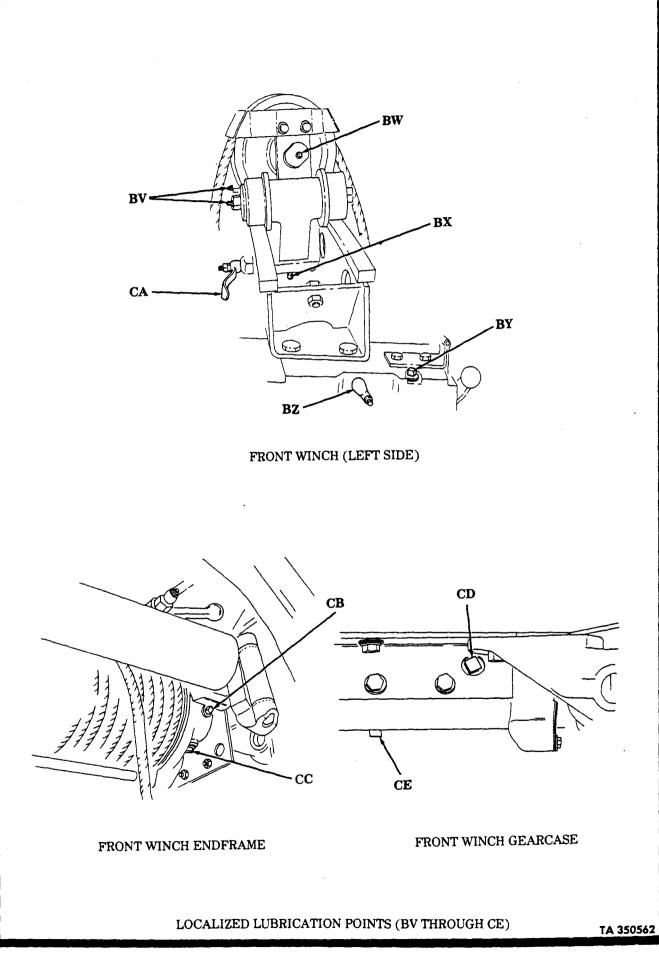




CARD 25 OF 33







NOTES

1. INTERVALS

This LO has been revised to comply with DA programing to extend intervals and conserve lubricants. When practicable, lubrication services will be made to coincide with the Vehicle "S" Preventive Maintenance Service. For this purpose, a 10% tolerance (variation) in specified lubrication point mileage is permissible.

2. CRANKCASE

CAUTION

If water or metal particles are detected during crankcase draining and filter element changing, notify Direct Support Maintenance Personnel before refilling crankcase.

NOTE

• Withdraw dipstick slowly to ensure accurate reading. There are two marks on the dipstick, H (HIGH) and L (LOW). The quantity of oil required to raise the oil level from L (LOW) mark to H (HIGH) mark is approximately 7 quarts (6.6 liters) for M939 and M939A1 and 4 quarts (3.6 liters) for the M939A2.

 Replace oil filter element each time crankcase is drained. Fill crankcase with engine oil.

M939 AND M939A1 SERIES VEHICLES

Crankcase Capacity 23 quarts (21.8 liters)

Oil Filter Capacity 4 quarts (3.8 liters)

M939A2 SERIES VEHICLES

Crankcase Capacity Oil Filter Capacity 18 quarts (17 liters) 2 quarts (1.9 liters)

- Start engine and visually check for oil leaks at drain plug and oil filter case. Stop engine and allow approximately one minute for oil to drain back into oil pan; recheck oil level with dipstick. The dipstick is equipped with a seal which fits into the opening of the dipstick tube. The seal is seated within the tube and must be turned counterclockwise to be released before dipstick is withdrawn. Turn clockwise to seat after oil level has been checked and dipstick installed.
- Do not hold oil samples. Submit oil samples as soon as they have been taken.

Sample oil every 60 days or 1,000 miles (1,600 kilometers). Army Reserve Units will sample every 120 days or 1,000 miles (1,600 kilometers). Oil will be changed only when directed by oil analysis laboratory. When AOAP laboratory support is not available, change oil and filter element each 6,000 miles (9,600 kilometers) or 6 months, whichever occurs first.

Bring engine up to operating temperature and remove drain plug from oil pan. Inspect for presence of metal particles and water while draining oil into a drainage container. Allow sufficient draining time so that all oil has time to drain. Install drain plug and tighten to 60-70 lb-ft (81-95 N*m).

NOTE

Seasonal oil changes will be made due to expected temperatures. See the key on card 2.

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HIGH LOW

NOTES (Cont'd)

3. ENGINE OIL FILTER

Oil filter will be changed only when directed by oil analysis laboratory. Remove filter drain plug, drain oil, and remove filter case assembly (with element) from filter head. Remove filter element from filter case and inspect for presence of metal particles or water. Discard element after inspection has been completed. Remove seal ring from filter head and discard. Clean filter case thoroughly. Check to ensure element end seals are in place and install new element over spring support assembly. Position new seal ring on filter head with drain plug pointing down. Tighten center screw 25-35 lb-ft (34-47 N*m). When AOAP support is not available, change oil filter each 3,000 miles (4,800 kilometers) or 3 months, whichever occurs first. (Follow procedure outlined in NOTE 2.)

M939A2 series vehicle oil filters will be changed only when directed by oil analysis laboratory. Remove spin-on filter head. Drain oil from filter and observe for metal or water contamination. Discard spin-on filter. Install new spin-on filter. Tighten filter 3/4 turn after seal contacts filter head. When AOAP support is not available, change oil filter each 3,000 miles (4.800 kilometers) or 3 months, whichever occurs first. (Follow procedure outlined in NOTE 2). Look under for NOTE 4.

4. ENGINE FUEL FILTER

Replace every 3,000 miles (4,800 kilometers) or 3 months, whichever occurs first.

5. CRANKCASE BREATHER

Check crankcase breather and tube every 6,000 miles (9,600 kilometers) under normal operating conditions. When operating under unusual conditions, check crankcase breather daily. Refer to TM 9-2320-272-20-1.

6. **GEARCASE**

Change gear lubricant only when required by maintenance repair action, or if contaminated by water or other foreign material. Drain only after operation when hot. Place vehicle **in level position**. Remove drain and filler plugs from case. If drain plug is magnetic, check for evidence of metal particles. If bits of metal are seen, notify DS maintenance. After draining reinstall drain plugs. Fill axle differentials and transfer case within 1/2 inch (12.7 millimeters) of filler plug opening, when lubricant is cold, or to plug level when hot. Fill other gearcases to plug openings at all times, and install filler plugs. Clean vents after operation in mud or water.

7. FRONT AXLE UNIVERSAL JOINTS AND STEERING KNUCKLE BEARINGS

Every 6,000 miles (9,600 kilometers) or 6 months, whichever occurs first, disassemble and lubricate front axle shaft and universal joints. Refer to TM 9-2320-272-20-1.

8. PROPELLER SHAFT UNIVERSAL AND SLIP JOINTS

Every 3.000 miles (4,800 kilometers) or 3 months, whichever occurs first, lubricate using low pressure lubrication gun until grease is observed coming from all four trunnions. If operating conditions are severe or abnormal, service at 1,000 miles (1,600 kilometers).

9. STEERING HYDRAULIC SYSTEM

CAUTION

Do not overfill power steering reservoir. Oil will overflow into vent system on the M939A1 or thru vent capon the M939A2.

Reservoir level is checked with engine stopped. If engine is cold, fill until oil is visible on dipstick at mark designated COLD FULL. If engine has been warmed-up, fill until oil is visible at mark designated HOT FULL. The steering gear receives lubrication from the power steering pump. If oil in reservoir is contaminated, notify DS maintenance.

10. REAR SPRINGS TRUNNION BEARINGS

Every 3,000 miles (4,800 kilometers) or 6 months, whichever occurs first, loosen screws on bearing cap, lubricate through fitting until lubricant appears around cap, and tighten screws. Every 12,000 miles (19,000 kilometers) or 12 months, whichever occurs first, remove, clean, dry, and repack trunnion bearings.

11. M936, M936A1 AND M936A2 HOIST WINCH

Weekly, with boom in horizontal position, remove level plug from winch worm gearcase and winch input drive reduction gearcase; if level is below level plug hole, replenish to bottom of hole. Every 6 months, remove level plugs, fill plug, and drain plugs, and drain gearcases. Install drain plugs and fill to level plugs. Install level plugs and fill plug.

12. WINCH AND CRANE HOIST CABLES

Clean and oil with new OE\HDO 30 after each operation. If used infrequently or in very damp or salty conditions, lubricate with CW-II. Do not lubricate winch cable in dry, dusty conditions. Every 6 months, unwind entire cable soak and clean with new OE\HDO 30. Wipe off excess and coat cable and drum with CW before rewinding.

13. M936, M936A1 AND M936A2 CRANE HYDRAULIC OIL RESERVOIR

Weekly, with boom in horizontal position, remove oil filler cap and gage from top of reservoir. If level is below full mark on gage, replenish to full mark. Every 12,000 miles (19,000 kilometers) or 12 months, whichever occurs first, remove pipe plug from drain valve, attach hose (furnished with vehicle), and drain oil into a container. Remove plug in bottom of reservoir to completely drain. Always install plug in drain valve after draining. Refill reservoir to full mark on oil level gage (approximately 100 gallons (378.5 liters)), operate crane several times to completely fill system check level.

14. DUMP BODY HYDRAULIC OIL RESERVOIR

WARNING

Support weight of dump body on safety braces when performing maintenance on hoist mechanism with dump body in raised position.

CAUTION

Remove filler plug slowly to release pressure. Do not overfill.

Weekly, remove filler plug, gage, and screen; clean and install screen, replenish with oil to third mark from top on gage with body down in traveling position. Install gage and plug. Raise and lower body several times slowly and recheck oil level. Drain every 12 months. Remove drain plug from reservoir and drain with dump body in lowered position. Clean and install drain plug. Refill reservoir, install screen, gage, and filler plug. Raise and lower body several times slowly and recheck oil level.

15. OIL CAN POINTS

Every 1,000 miles (1,600 kilometers) or monthly, whichever occurs first, lubricate hinges and latches, transfer case and power takeoff shift linkage, parking brake lever. rear winch control lever linkage, dump truck tailgate bearings, and spare tire carrier boom roller with seasonal grade OE/HDO.

16. DO NOT LUBRICATE

Springs, alternator, water pump, or shock absorbers.

TA .350565

NOTES (Cont'd)

17. LUBRICATED AT TIME OF DISASSEMBLY BY DS & GS PERSONNEL

Item lubricated as part of maintenance repair procedure.

18. OPERATOR PARTICIPATION

"D" and "W" maintenance is performed by the operator. The operator will assist organizational maintenance when "M", "Q", "S", "3/S", "A", "B", "OC", and "C/MR" maintenance is performed.

19. M936, M936A1 AND M936A2 CRANE HYDRAULIC SYSTEM FILTER

CAUTION

Do not operate crane when indicator is at "BYPASSING" position. Refer to TM 9-2320-272-20-2.

To maintain adequate filtering, remove and clean filter element when indicator points to "NEEDS CLEANING". Check indicator with pump running and oil at operating temperature. Stop engine and remove and clean filter if indicated.

20. M935, M935A1 AND M935A2 LIFTGATE HYDRAULIC OIL RESERVOIR

Every 3 months check hydraulic oil level. Place liftgate in lowered position at ground level and remove filler plug. Oil supply is minimum at 2 inches (5.1 centimeters) and maximum at 3 inches (7.6 centimeters) as indicated on dipstick.

When necessary to add oil, operate liftgate several times up and down; open and close with filler plug removed. If there is excessive oil in the system it will overflow. Replace filler plug.

21. TEMPERATURE RISES

If ambient temperature rises to $+70^{\circ}$ ($+21^{\circ}$ C) for no more than one week, use of OE/HDO 10 is permissible. If ambient temperature rises to $+30^{\circ}$ (-1° C) for no more than one week, use of OEA is permissible.

22. FOR OPERATION OF EQUIPMENT IN PROLONGED COLD TEMPERATURE BELOW -10° F (-23°C)

Remove lubricants prescribed in the key for temperatures above -10°F (-23°C). Clean parts with drycleaning solvent. Relubricate with lubricants specified in the key for temperatures below -10°F (-23°C).

23. TRANSMISSION

Check and fill transmission to proper level weekly.

Check oil level of automatic transmission using the following procedure:

(1) Allow engine to idle. Shift transmission to neutral and apply parking brake.

(2) Withdraw dipstick slowly to prevent a false reading. If transmission oil temperature gage reads 180°F (82°C) or below, level on dipstick should show between marks designated for normal run. If transmission oil temperature is above 180°F (82°C) allow transmission oil to cool.

(3) If transmission oil level is low, add oil through filler tube. Return dipstick to filler tube, tighten dipstick handle and wipe away any oil spilled.

NOTES (Cont'd) CAUTION

Do not overfill transmission. Internal transmission component damage will result.

When AOAP laboratory support is not available, change oil every 24,000 miles (38,000 kilometers) or 24 months, whichever occurs first. (Refer to TM 9-2320-272-20-2 for transmission oil filter, transmission oil cooler filter, and transmission governor filter removal and installation instructions.)

24. WHEEL BEARINGS

Every 6,000 miles (9,600 kilometers) or 6 months, whichever occurs first, remove, clean, dry, repack, and install front wheel bearings. Every 12,000 miles (19,000 kilometers) or 12 months, whichever occurs first, remove, clean, dry, repack, and install inner and outer rear wheel bearings.

25. WINCHES, CRANES, WRECKERS, DUMP BODY AND LIFTGATE

Service every 3,000 miles (4,800 kilometers) or 6 months, whichever occurs first. If operation is frequent, continuous, or under severe conditions, service weekly.

26. FRONT SPRING SHACKLES

CAUTION

Wipe fittings clean before servicing to prevent damage to shackle pins and bushings.

Every 3,000 miles (4,800 kilometers) or 3 months, whichever occurs first, lubricate with GAA until grease appears between shackle pin and bushing at both ends of spring shackle. If shackle pin does not accept GAA, remove pin. Clean and inspect shackle pin and bushing. Replace if necessary.

27. M934A1, M935A1 AND M935A2 SWING DAVIT BASE

Remove three screws and swing davit base. Lubricate inside of base and mating surface of swing davit. Install swing davit base.

Copy of this lubrication order will remain with the vehicle at all times. Instructions contained herein are mandatory and supersede all conflicting lubrication instructions dated prior to the date of this lubrication order.

BY ORDER OF THE SECRETARIES OF THE ARMY AND THE AIR FORCE:

CARL E. VUONO General, United States Army Chief of Staff

OFFICIAL:

THOMAS F. SIKORA Brigadier General, United States Army The Adjutant General

LARRY D. WELCH General, United States Air Force Chief of Staff

OFFICIAL:

CHARLES C. McDONALD General, United States Air Force Commander, Air Force Logistics Command

Distribution:

To be distributed in accordance with DA Form 12-38-E, Block 0625, Operator and Unit maintenance requirements for LO 9-2320-272-12.

DOPE A CAREF	RECOMMENDED CHANGES TO EQUIPMENT TECHNICAL PUBLICATIONS SOMETHING WRONG WITH PUBLICATION FROM: (PRINT YOUR UNIT'S COMPLETE ADDRESS) FROM: (PRINT YOUR UNIT'S COMPLETE ADDRESS) TATE SENT
	PUBLICATION DATE PUBLICATION TITLE
BE EXACT PIN-POINT WHERE IT	IN THIS SPACE, TELL WHAT IS WRONG AND WHAT SHOULD BE DONE ABOUT IT.
PRINTED NAME, GRADE OR TITLE AN	ID TELEPHONE NUMBER SIGN HERE
DA 1 JUL 79 2028-2	PREVIOUS EDITIONSP.SIF YOUR OUTFIT WANTS TO KNOW ABOUT YOURARE OBSOLETE.RECOMMENDATION MAKE A CARBON COPY OF THISAND GIVE IT TO YOUR HEADQUARTERS.

The Metric System and Equivalents

Lineer Measure

- 1 centimeter = 10 millimeters = .39 inch 1 decimeter = 10 centimeters = 3.94 inches
- 1 meter = 10 decimeters = 39.37 inches
- 1 dekameter = 10 meters = 32.8 feet
- 1 hectometer = 10 dekameters = 328.08 feet
- 1 kilometer = 10 hectometers = 3,280.8 feet

Weights

- 1 centigram = 10 milligrams = .15 grain 1 decigram = 10 centigrams = 1.54 grains 1 gram = 10 decigram = .035 ounce 1 dekagram = 10 grams = .35 ounce 1 hectogram = 10 dekagrams = 3.52 ounces
- 1 kilogram = 10 hectograms = 2.2 pounds
- 1 quintal = 100 kilograms = 220.46 pounds

1 metric ton = 10 quintals = 1.1 short tons

Liquid Measure

- 1 centiliter = 10 milliters = .34 fl. ounce
- 1 deciliter = 10 centiliters = 3.38 fl. ounces
- 1 liter = 10 deciliters = 33.81 fl. ounces
- 1 dekaliter = 10 liters = 2.64 gallons
- 1 hectoliter = 10 dekaliters = 26.42 gallons
- 1 kiloliter = 10 hectoliters = 264.18 gallons

Square Measure

- 1 sq. centimeter = 100 sq. millimeters = .155 sq. inch
- 1 sq. decimeter = 100 sq. centimeters = 15.5 sq. inches
- 1 sq. meter (centare) = 100 sq. decimeters = 10.76 sq. feet
- 1 sq. dekameter (are) = 100 sq. meters = 1,076.4 sq. feet
- 1 sq. hectometer (hectare) = 100 sq. dekameters = 2.47 acres
- 1 sq. kilometer = 100 sq. hectometers = .386 sq. mile

Cubic Measure

- 1 cu. centimeter = 1000 cu. millimeters = .06 cu. inch 1 cu. decimeter = 1000 cu. centimeters = 61.02 cu. inches
- 1 cu. meter = 1000 cu. decimeters = 35.31 cu. feet
- **Approximate Conversion Factors**

To chenge	To	Multiply by	To change	To	Multiply by
inches	centimeters	2.540	ounce-inches	newton-meters	.007062
feet	meters	. 3 05	centimeters	inches	.394
yards	meters	.914	meters	feet	3.280
miles	kilometers	1.609	meters	y ar ds	1.094
square inches	square centimeters	6.451	kilometers	miles	.621
square feet	square meters	.093	square centimeters	square inches	.155
square yards	square meters	.836	square meters	square feet	10.764
square miles	square kilometers	2.5 9 0	square meters	square yards	1.196
acres	square hectometers	.405	square kilometers	square miles	.386
cubic feet	cubic meters	.028	square hectometers	acres	2.471
cubic yards	cubic meters	.765	cubic meters	cubic feet	3 5.315
fluid ounces	milliliters	29.573	cubic meters	cubic yards	1.308
pints	liters	.473	milliliters	fluid ounces	.034
quarts	liters	.946	liters	pints	2.113
gallons	liters	3.785	liters	quarts	1.057
ounces	grams	28.349	liters	gallons	.264
pounds	kilograms	.454	grams	ounces	.035
short tons	metric tons	.907	kilograms	pounds	2.205
pound-feet	newton-meters	1.356	metric tons	short tons	1.102
pound-inches	newton-meters	.11296			

Temperature (Exact)

°F	Fahrenheit	5/9 (after	Celsius	°C
	temperature	subtracting 32)	temperature	

PIN: 051512